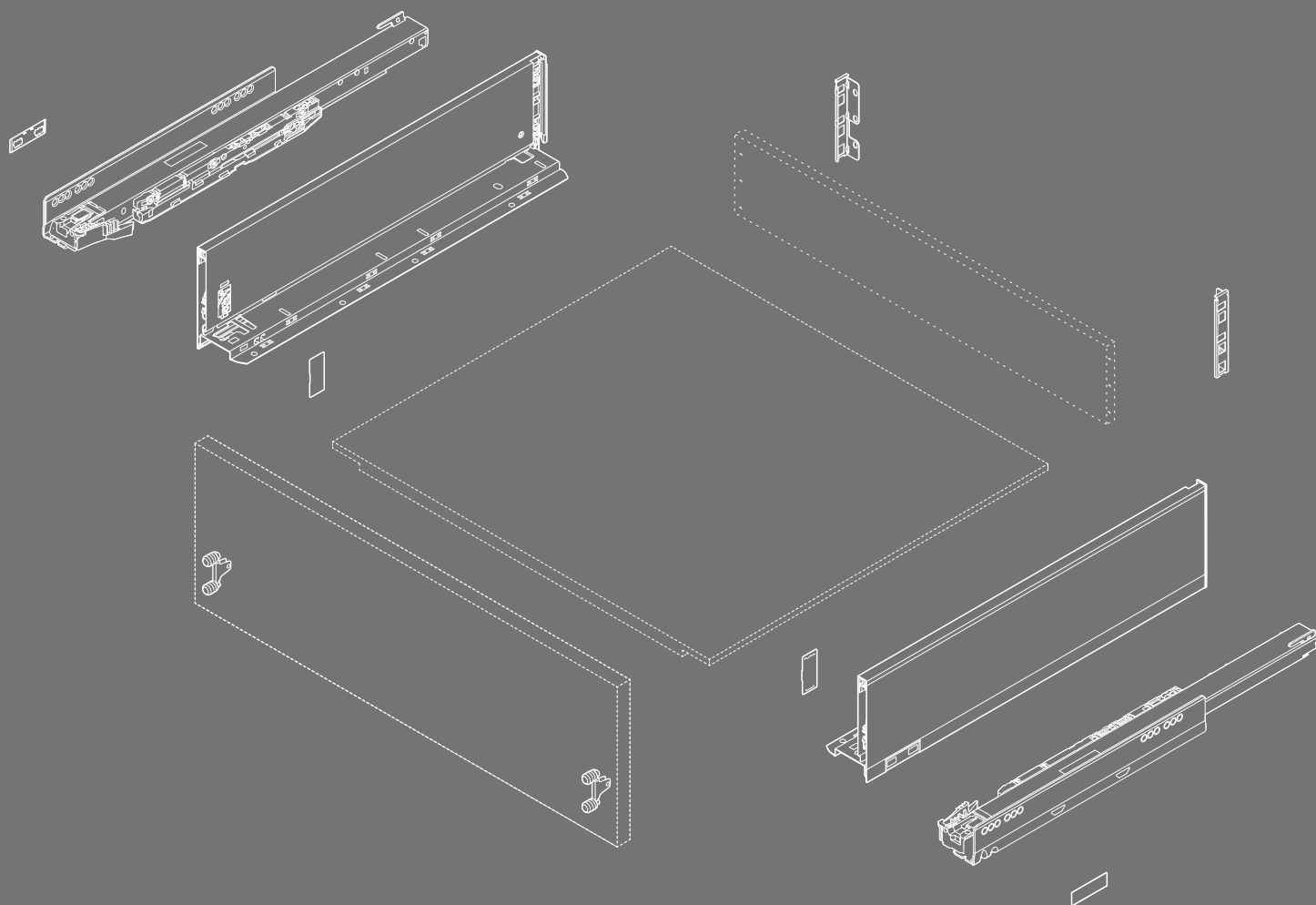


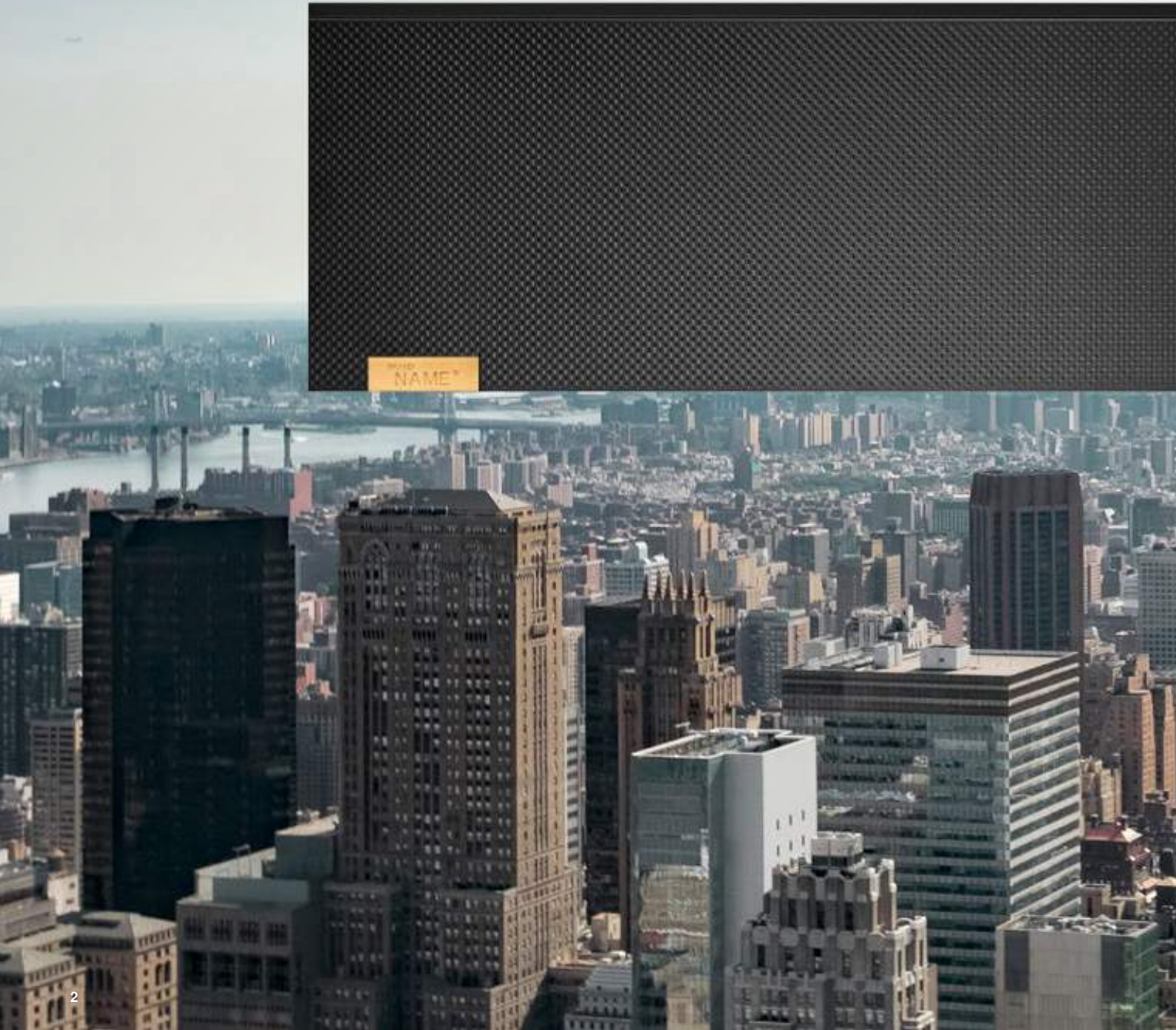
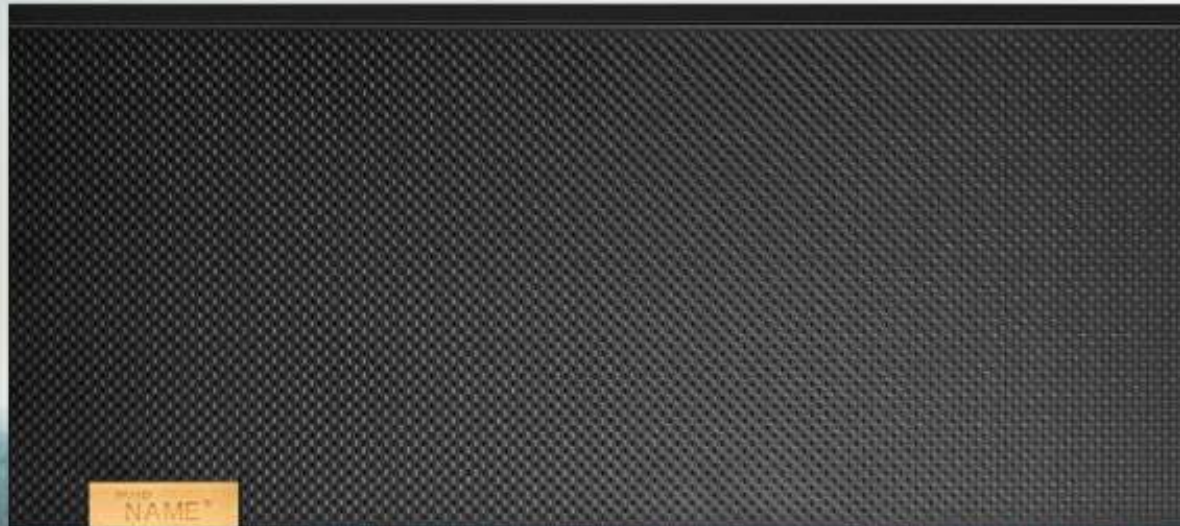
LEGRABOX

Ordering and planning information



Turn your inspiration into a reality: myLEGRABOX

Transform living space into design space. Think design: outside and in. Get new ideas for innovative furniture concepts from all over the world and turn your inspiration into unique furniture. No matter what inspires you – LEGRABOX gives you endless possibilities to channel inspiration into design. What is more, you can make your furniture as simple or bespoke as you wish. Join us on a journey of discovery!



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As simple or bespoke as you wish

How special do you want LEGRABOX to be? You have three design levels to choose from. LEGRABOX pure and LEGRABOX free offer a selection of standard colours and a premium look in anti-fingerprint stainless steel. Go one step further with the LEGRABOX special edition. This colour coordinated collection features incredible looks based on carbon black matt. Experience the ultimate in design freedom with LEGRABOX individual. Mix colours and materials, use printing, laser texturing and embossing options to customize drawer sides – the freedom is yours. Give free rein to your creativity. Different terms and conditions apply to the different design levels. Blum checks the feasibility of customized designs.



What inspires you? Create your very own designs and turn LEGRABOX into myLEGRABOX with our Design Selector.
www.blum.com/lbxselector

Our services at a glance

Our services support you throughout your entire process – from planning and design all the way through to manufacturing. Take advantage of our tried-and-tested, user-friendly services for your projects with LEGRABOX.



Concept, planning, quotation

Configure and save your LEGRABOX projects effortlessly online. Our Product and Cabinet Configurator provides you with checked and complete parts lists. Use the Design Selector to create your own myLEGRABOX ideas and make them a reality.



Design

Our Product and Cabinet Configurators support you in the configuration of furniture and matching LEGRABOX fittings. Our CAD/CAM Data Service provides you with data on LEGRABOX in the most common formats for your design.



Ordering

Simply transfer your parts lists from the Product and Cabinet Configurator directly to the web shop of selected distributors. To make it easy to order your LEGRABOX configuration, you can manage your different projects and order lists with ease under "My projects" and "My order lists".



Manufacturing

Use our configurators and appropriate assembly devices to accelerate your production process. Simply use the BXF interface and EASYSTICK to transfer your planning results to MINIPRESS.



Find out more about our
E-SERVICES:
www.blum.com/e-services















Our range at a glance

The LEGRABOX range is as wide ranging as the concept of home itself. Drawers, inner drawers, high fronted pull-outs and inner pull-outs can be implemented in different colours, heights, nominal lengths and load bearing classes.

Facts

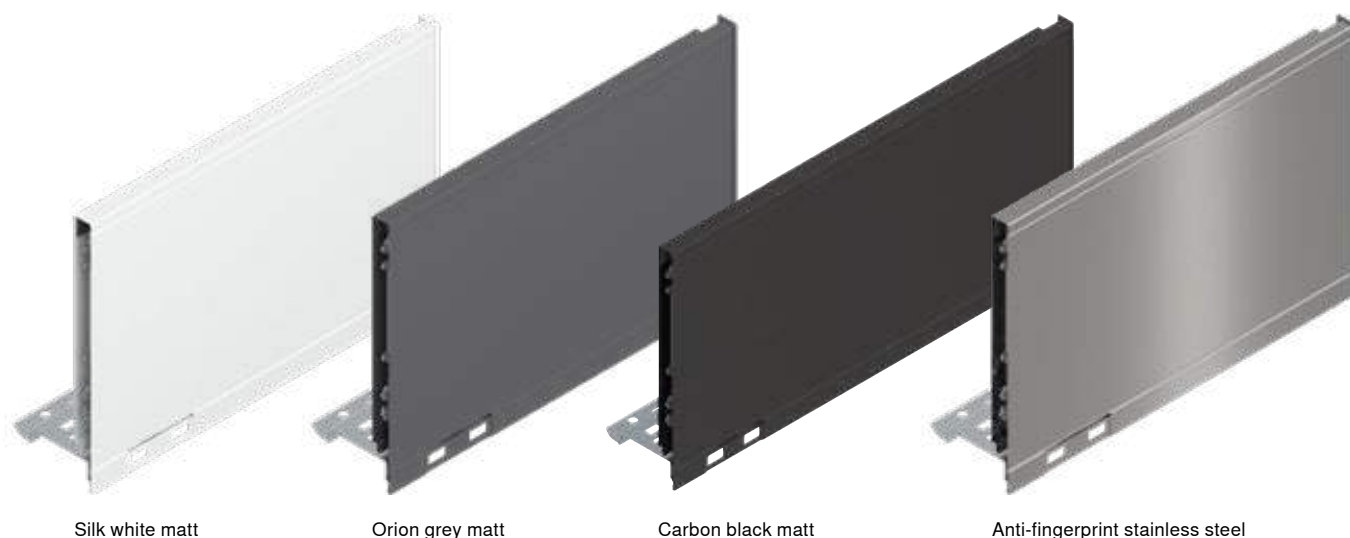
- LEGRABOX pure, LEGRABOX free, LEGRABOX special edition and LEGRABOX individual
- Great scope for customization
- Drawer sides made from steel and stainless steel
- Straight on the inside and outside
- Slim 12.8 mm drawer side
- Synchronized feather-light glide
- Tool-free front assembly
- The branding element enables customization across all LEGRABOX design options

Drawer side heights

Drawers		High fronted pull-out		
				
Height N 66.5 mm	Height M 90.5 mm	Height C 177 mm	Height C 177 mm	Height F 241 mm
Inner drawer		Inner pull-out		
				
Height M 90.5 mm	Height C 177 mm	Height C 177 mm	Height C 177 mm	Height C 177 mm
Sink pull-out				
				
Height M 90.5 mm	Height C 177 mm	Height C 177 mm	Height C 177 mm	

Colour range

LEGRABOX comes in a wide range of colours and materials to suit every taste. For a special look, opt for the anti-fingerprint stainless steel coating or a refined matt steel finish.



Recommendation – colour combination of components

Name	Colours			
	SW-M	OG-M	CS-M	INGL
Drawer side set	SW-M	OG-M	CS-M	INGL
Drawer side set (outer side)	¹ SW-M	OG-M	CS-M	INGL
Drawer side set (inner side)	¹ SW-M	OG-M	CS-M	INGL
Chipboard back fixings left/right	SW-M	OG-M	CS-M	NI
Steel back L-shape left/right	¹ SW-M	OG-M	CS-M	CS-M
Front piece set	SW-M	OG-M	CS-M	INGL
Front piece without groove	SW-M	OG-M	CS-M	ELEO
Front piece with groove	SW-M	OG-M	CS-M	ELEO
Latch set	SW-M	OG-M	CS-M	CS-M
Cross gallery	SW-M	OG-M	CS-M	ELEO

¹ Sink cabinet

Colours

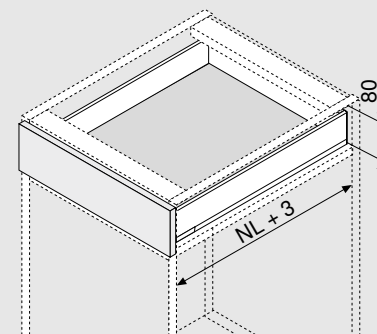
SW-M	Silk white matt	IN-G	In-mould brushed stainless steel
OG-M	Orion grey matt	GO-G	Brushed gold
CS-M	Carbon black matt	KU-G	Brushed copper
INGL	Anti-fingerprint stainless steel	NI	Nickel plated
		ELEO	Anodized stainless steel look

Drawer – height N




- Suitable for LEGRABOX pure and LEGRABOX free
- Includes integrated, switchable BLUMOTION S for soft and effortless closing and can be combined with SERVO-DRIVE or TIP-ON BLUMOTION
- Two-dimensional front adjustment in the drawer side

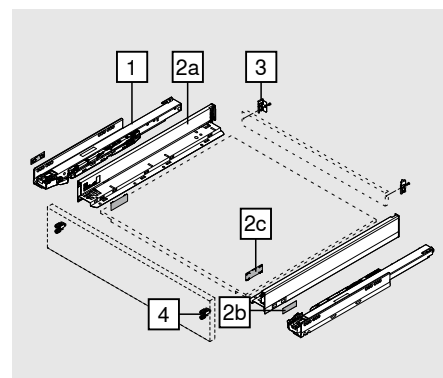
Space requirement






NL	Nominal length
----	----------------

Ordering information


1	Cabinet profiles left/right		
	Nominal length NL (mm)	BLUMOTION S	
		40 kg	
	450	750.4501S	
	500	750.5001S	




2		Drawer side set					
	Height of drawer side (mm)		66.5				
	Nominal length NL (mm)		SW-M	OG-M	CS-M	INGL	
	450		770N4502S			770N4502I	
	500		770N5002S			770N5002I	
	Consisting of:						
2a	1 x	Left/right drawer sides					
2b	2 x	Branding element, embossed with Blum logo, custom printed from 1000 pcs					
2c	2 x	Cover caps					


3	Chipboard back fixings left/right					
 	Material	Height	SW-M	OG-M	CS-M	NI
	Steel	N	ZB7N000S			


Ordering information

4	Front fixing bracket		
	Fixing method		
	EXPANDO	2 x	ZF7N70E2
	EXPANDO T	2 x	ZF7N70T2
	Screw-on	2 x	ZF7N7002
EXPANDO T suitable for thin fronts – see page 66			

Accessories

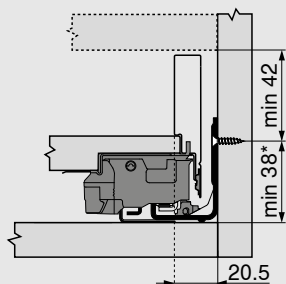
-	Chipboard screw		
	Ø (mm)	Length (mm)	
	3.5	15	For front fixing bracket
	3.5	17	For front fixing bracket
We recommend chipboard screws Ø 4 x 15 mm for connecting the cabinet profile to the cabinet			

-	Fixing screw (pan head screw)		
	Ø (mm)	Length (mm)	
	4	15	For connecting chipboard back fixings to chipboard back and drawer sides to drawer base
In order to achieve optimal assembly, we recommend that you use pan head screws for the chipboard back and drawer side			

-	System screw		
	Ø (mm)	Length (mm)	
	6	14.5	For connecting the cabinet profile to the cabinet

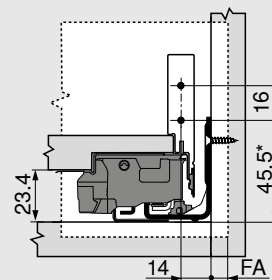
Planning

Space requirements in the cabinet



* + 1 mm if cabinet profile is installed before cabinet assembly

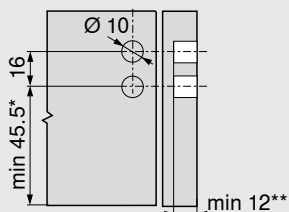
Front installation dimensions for screw-on assembly



FA Front overlay

* + 1 mm if cabinet profile is installed before cabinet assembly

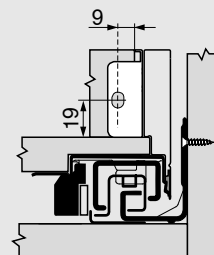
Front drilling distances for EXPANDO/EXPANDO T



* + 1 mm if cabinet profile is installed before cabinet assembly

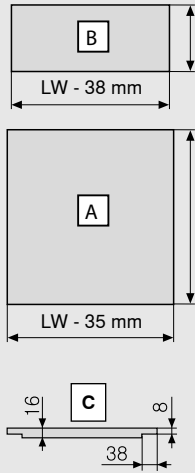
** min. 6 mm for EXPANDO T

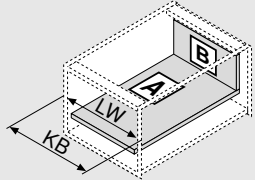
Back installation dimensions



Planning

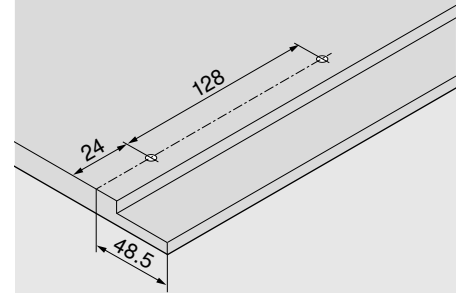
Cutting dimensions for 16 mm chipboard



Chipboard back		B (mm)
Height		39
Drawer base		A (mm)
Chipboard back		NL - 10
Rebate dimensions		C
		
KB	Cabinet width	
LW	Internal cabinet width	
NL	Nominal length	

Drilling dimensions

Drawer base

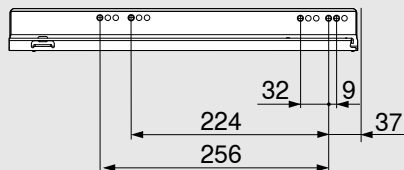


Hole spacing – Cabinet profiles

Cabinet profile 750 – 40 kg

Nominal length NL (mm)

450 | 500



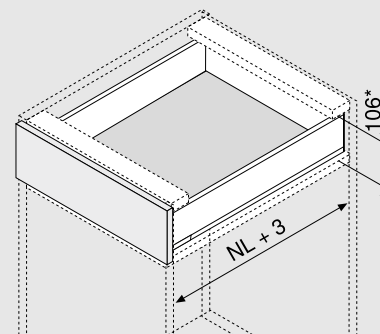
Internal cabinet depth LT min. = nominal length NL + 3 mm

Drawer – height M



- Suitable for LEGRABOX pure and LEGRABOX free
- Includes integrated, switchable BLUMOTION S for soft and effortless closing and can be combined with SERVO-DRIVE or TIP-ON BLUMOTION
- Three-dimensional front adjustment in the drawer side

Space requirement

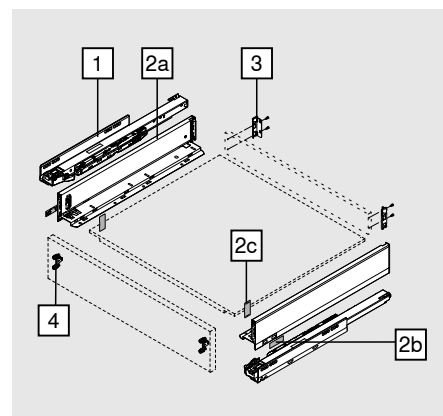


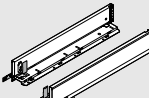
NL Nominal length

* Incl. 2 mm tilt adjustment

Ordering information

1	Cabinet profiles left/right		
	Nominal length NL (mm)	BLUMOTION S	
		40 kg	70 kg
	270	750.2701S	
	350	750.3501S	
	400	750.4001S	
	450	750.4501S	753.4501S
	500	750.5001S	753.5001S
	550	750.5501S	753.5501S
	600	750.6001S	753.6001S
	650		753.6501S



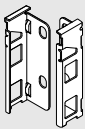
	Drawer side set					
	Height of drawer side (mm)	90.5				
	Nominal length NL (mm)		SW-M	OG-M	CS-M	INGL
	270		770M2702S			770M2702I
	350		770M3502S			770M3502I
	400		770M4002S			770M4002I
	450		770M4502S			770M4502I
	500		770M5002S			770M5002I
	550		770M5502S			770M5502I
	600		770M6002S			770M6002I
	650		770M6502S			770M6502I


Consisting of:

2a	1 x	Left/right drawer sides
2b	2 x	Branding element, embossed with Blum logo, custom printed from 1000 pcs
2c	2 x	Cover caps


LEGRABOX design options for customized drawer side designs – see page 56


Ordering information


	3 Chipboard back fixings left/right					
	Material	Height	SW-M	OG-M	CS-M	NI
	Steel	M	ZB7M000S			

4	Front fixing bracket				
	Fixing method				
	EXPANDO			2 x	ZF7M70E2
	EXPANDO T			2 x	ZF7M70T2
	Screw-on			2 x	ZF7M7002
EXPANDO T suitable for thin fronts – see page 66					

Accessories

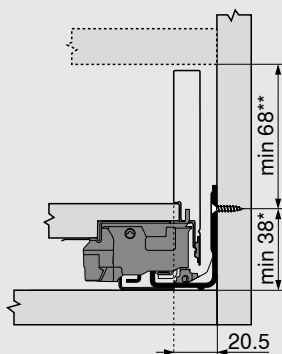
	- Chipboard screw		
	Ø (mm)	Length (mm)	
	3.5	15	For front fixing bracket
	3.5	17	For front fixing bracket
We recommend chipboard screws Ø 4 x 15 mm for connecting the cabinet profile to the cabinet			

	- Fixing screw (pan head screw)		
	Ø (mm)	Length (mm)	
	4	15	For connecting chipboard back fixings to chipboard back and drawer sides to drawer base
In order to achieve optimal assembly, we recommend that you use pan head screws for the chipboard back and drawer side			

	- System screw		
	Ø (mm)	Length (mm)	
	6	14.5	For connecting the cabinet profile to the cabinet

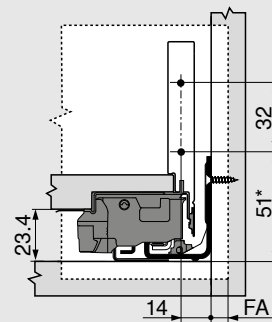
Planning

Space requirements in the cabinet



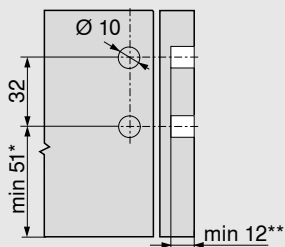
*	+ 1 mm if cabinet profile is installed before cabinet assembly
**	Incl. 2 mm tilt adjustment

Front installation dimensions for screw-on assembly



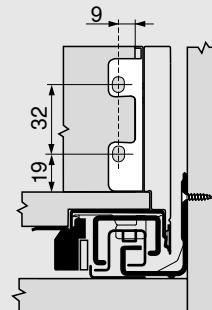
FA	Front overlay
*	+ 1 mm if cabinet profile is installed before cabinet assembly

Front drilling distances for EXPANDO/EXPANDO T



*	+ 1 mm if cabinet profile is installed before cabinet assembly
**	min. 6 mm for EXPANDO T

Back installation dimensions



Planning

Cutting dimensions for 16 mm chipboard

Chipboard back
Height
B (mm)
63

Drawer base
Chipboard back
A (mm)
NL - 10

Rebate dimensions
C

KB Cabinet width
LW Internal cabinet width
NL Nominal length

Drilling dimensions

Drawer base

Hole spacing – Cabinet profiles

Cabinet profile 750 – 40 kg

Nominal length NL (mm)

270
350
400 | 450 | 500
550 | 600

32
9
37
160
192
224
256
320

Hole spacing – Cabinet profiles

Cabinet profile 753 – 70 kg

Nominal length NL (mm)

450
500 | 550 | 600
650

32
9
37
224
256
320
416

Internal cabinet depth LT min. = nominal length NL + 3 mm

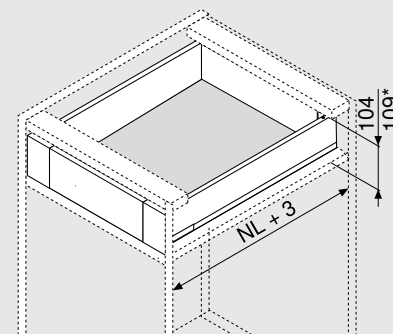
Closed front piece

Inner drawer – height M



- Inner drawer with closed front piece
- Suitable for LEGRABOX pure and LEGRABOX free
- Includes integrated, switchable BLUMOTION S for soft and effortless closing and can be combined with SERVO-DRIVE or TIP-ON BLUMOTION
- Three-dimensional front adjustment in the drawer side


Space requirement

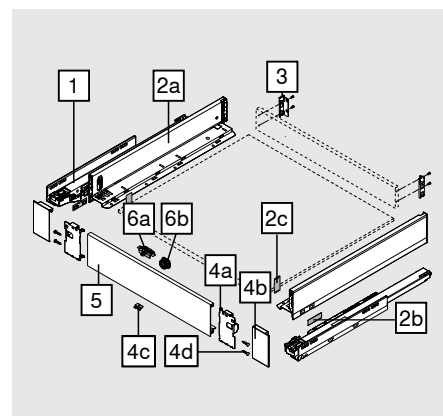



NL	Nominal length
----	----------------

* Inner drawer with latch set

Ordering information

1	Cabinet profiles left/right		
	Nominal length NL (mm)	BLUMOTION S	
		40 kg	70 kg
	270	750.2701S	
	350	750.3501S	
	400	750.4001S	
	450	750.4501S	753.4501S
	500	750.5001S	753.5001S
	550	750.5501S	753.5501S
	600	750.6001S	753.6001S
	650		753.6501S



	2	Drawer side set				
	Height of drawer side (mm)		90.5			
	Nominal length NL (mm)		SW-M	OG-M	CS-M	INGL
	270		770M2702S			770M2702I
	350		770M3502S			770M3502I
	400		770M4002S			770M4002I
	450		770M4502S			770M4502I
	500		770M5002S			770M5002I
	550		770M5502S			770M5502I
	600		770M6002S			770M6002I
650		770M6502S			770M6502I	

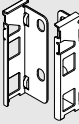
Consisting of:


2a	1 x	Left/right drawer sides
2b	2 x	Branding element, embossed with Blum logo, custom printed from 1000 pcs
2c	2 x	Cover caps

LEGRABOX design options for customized drawer side designs – see page 56

Closed front piece

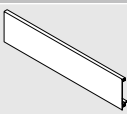
Ordering information

3	Chipboard back fixings left/right					
	Material	Height	SW-M	OG-M	CS-M	NI
	Steel	M	ZB7M000S			


<div>4</div> <div></div>	Front piece set				
	Material	SW-M	OG-M	CS-M	INGL
	Steel	ZI7.0MS0			
	Anti-fingerprint	ZI7.0MI0			

Consisting of:

4a	1 x	Front fixing left/right
4b	1 x	External cover caps left/right
4c	1 x	Locking piece
4d	4 x	Screws

5	Front piece without groove				
	Length (mm)	SW-M	OG-M	CS-M	ELEO
	1043	ZV7.1043C01			
Suitable for cabinet width KB 1200 mm					
Cutting:		Internal cabinet width LW - 126 mm			

Accessories

6	Latch set (optional)*			
	Material	SW-M	OG-M	CS-M**
	Nylon	ZI7.0M07		


Latch must be mounted on the front piece

* Latch set (ZI7.0M07) cannot be used in combination with TIP-ON BLUMOTION


** CS-M also for INGL

Consisting of:

6a	1 x	Latch
6b	1 x	Latch housing (RAL 7037 dust grey)

-	Fixing screw (pan head screw)		
	Ø (mm)	Length (mm)	
	4	15	For connecting chipboard back fixings to chipboard back and drawer sides to drawer base

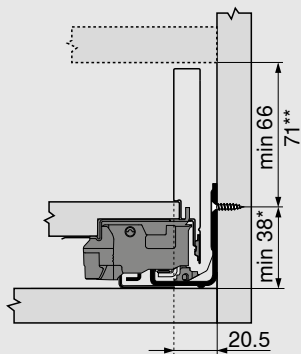
In order to achieve optimal assembly, we recommend that you use pan head screws for the chipboard back and drawer side

-	System screw		
	Ø (mm)	Length (mm)	
	6	14.5	For connecting the cabinet profile to the cabinet

Closed front piece

Planning

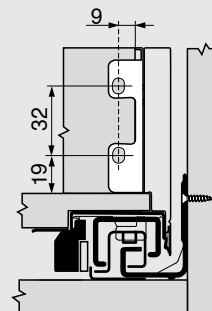
Space requirements in the cabinet



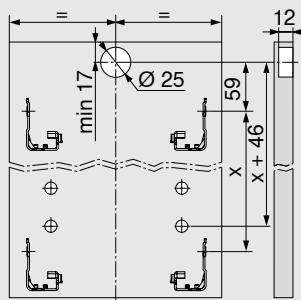
* + 1 mm if cabinet profile is installed before cabinet assembly

** Inner drawer with latch set possible from height 71 mm

Back installation dimensions

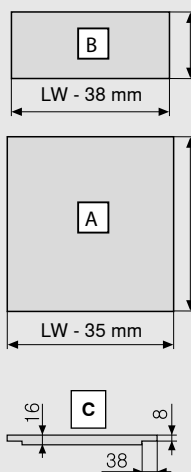
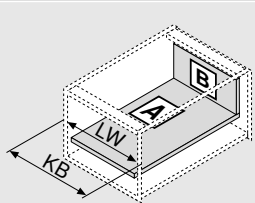


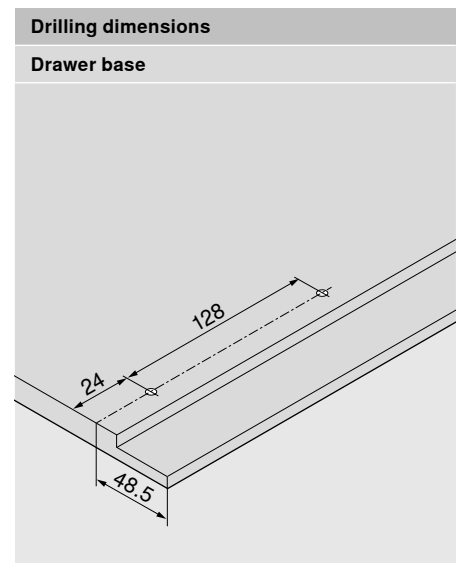
Front drilling distances for latch housing

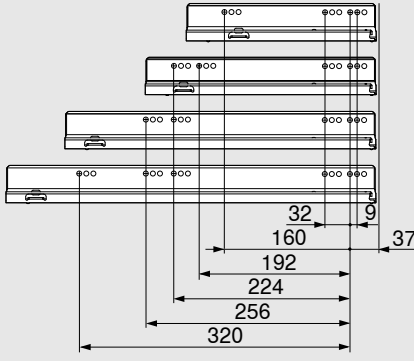


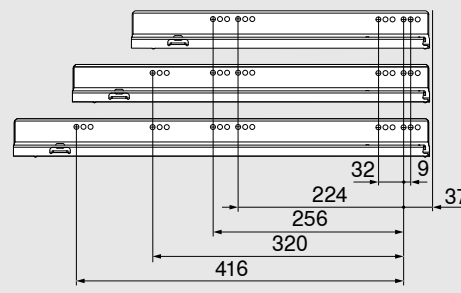
Closed front piece

Planning

Cutting dimensions for 16 mm chipboard		
	Chipboard back	B (mm)
	Height	63
	Drawer base	A (mm)
	Chipboard back	NL - 10
	Rebate dimensions	C
	KB	Cabinet width
	LW	Internal cabinet width
	NL	Nominal length



Hole spacing – Cabinet profiles	
Cabinet profile 750 – 40 kg	
Nominal length NL (mm)	
270	
350	
400 450 500	
550 600	

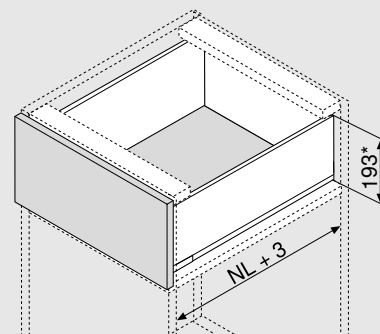
Hole spacing – Cabinet profiles	
Cabinet profile 753 – 70 kg	
Nominal length NL (mm)	
450	
500 550 600	
650	
Internal cabinet depth LT min. = nominal length NL + 3 mm	

High fronted pull-out – height C



- Includes integrated, switchable BLUMOTION S for soft and effortless closing and can be combined with SERVO-DRIVE or TIP-ON BLUMOTION
- Three-dimensional front adjustment in the drawer side

Space requirement

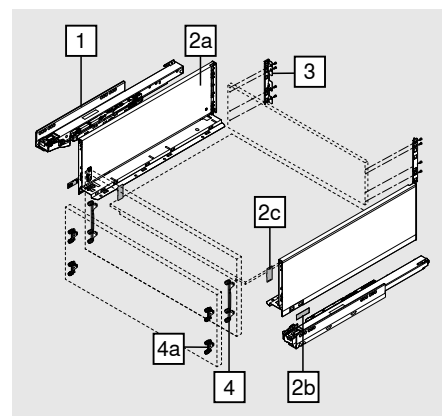


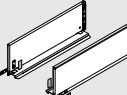
NL Nominal length

* Incl. 2 mm tilt adjustment

Ordering information

1	Cabinet profiles left/right		
	Nominal length NL (mm)	BLUMOTION S	
		40 kg	70 kg
	270	750.2701S	
	350	750.3501S	
	400	750.4001S	
	450	750.4501S	753.4501S
	500	750.5001S	753.5001S
	550	750.5501S	753.5501S
	600	750.6001S	753.6001S
	650		753.6501S



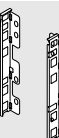
2	Drawer side set					
	Height of drawer side (mm)	177				
	Nominal length NL (mm)		SW-M	OG-M	CS-M	INGL
	270		770C2702S			770C2702I
	350		770C3502S			770C3502I
	400		770C4002S			770C4002I
	450		770C4502S			770C4502I
	500		770C5002S			770C5002I
	550		770C5502S			770C5502I
	600		770C6002S			770C6002I
	650		770C6502S			770C6502I


Consisting of:

2a	1 x	Left/right drawer sides
2b	2 x	Branding element, embossed with Blum logo, custom printed from 1000 pcs
2c	2 x	Cover caps


LEGRABOX design options for customized drawer side designs – see page 56

Ordering information


3	Chipboard back fixings left/right					
	Material	Height	SW-M	OG-M	CS-M	NI
	Steel	C	ZB7C000S			


4	Front fixing bracket			
	Fixing method			
	EXPANDO	2 x	ZF7C70E2	
	EXPANDO T	2 x	ZF7C70T2	
	Screw-on	2 x	ZF7C7002	
EXPANDO T suitable for thin fronts – see page 66				


Alternative to 4

4a	Front fixing bracket			
	Fixing method			
	EXPANDO	4 x	ZF7M70E2	
	EXPANDO T	4 x	ZF7M70T2	
	Screw-on	4 x	ZF7M7002	
EXPANDO T suitable for thin fronts – see page 66				

Accessories

-	Chipboard screw		
	Ø (mm)	Length (mm)	
	3.5	15	For front fixing bracket
	3.5	17	For front fixing bracket
We recommend chipboard screws Ø 4 x 15 mm for connecting the cabinet profile to the cabinet			

-	Fixing screw (pan head screw)		
	Ø (mm)	Length (mm)	
	4	15	For connecting chipboard back fixings to chipboard back and drawer sides to drawer base
In order to achieve optimal assembly, we recommend that you use pan head screws for the chipboard back and drawer side			

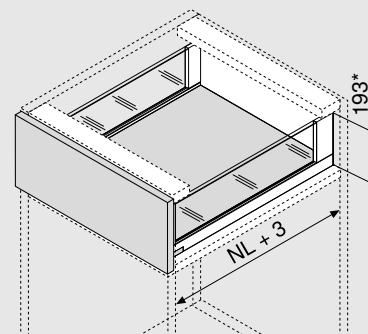
-	System screw		
	Ø (mm)	Length (mm)	
	6	14.5	For connecting the cabinet profile to the cabinet

High fronted pull-out – height C



- Large side design element
- Includes integrated, switchable BLUMOTION S for soft and effortless closing and can be combined with SERVO-DRIVE or TIP-ON BLUMOTION
- Three-dimensional front adjustment in the drawer side

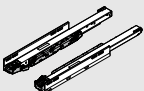
Space requirement

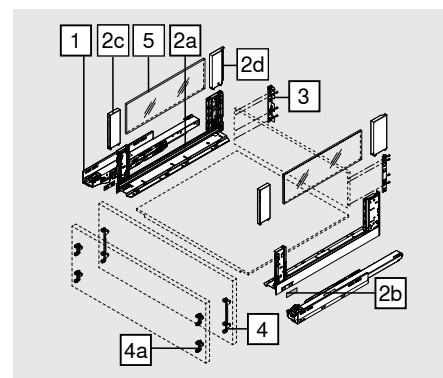


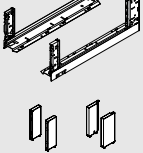
NL Nominal length

* Incl. 2 mm tilt adjustment

Ordering information

1	Cabinet profiles left/right		
	Nominal length NL (mm)	BLUMOTION S	
		40 kg	70 kg
	350	750.3501S	
	400	750.4001S	
	450	750.4501S	753.4501S
	500	750.5001S	753.5001S
	550	750.5501S	753.5501S
	600	750.6001S	753.6001S
	650		753.6501S




	2					Drawer side set			
	Height of drawer side (mm)		177						
	Nominal length NL (mm)		SW-M	OG-M	CS-M	INGL			
	350		780C3502S			780C3502I			
	400		780C4002S			780C4002I			
	450		780C4502S			780C4502I			
	500		780C5002S			780C5002I			
	550		780C5502S			780C5502I			
	600		780C6002S			780C6002I			
	650		780C6502S			780C6502I			


Consisting of:

2a	1 x	Left/right drawer sides
2b	2 x	Branding element, embossed with Blum logo, custom printed from 1000 pcs
2c	2 x	BOXCOVER front
2d	1 x	BOXCOVER back left/right

LEGRABOX design options for customized drawer side designs – see page 56

3	Chipboard back fixings left/right					
	Material	Height	SW-M	OG-M	CS-M	NI
	Steel	C	ZB7C000S			

Ordering information


4	Front fixing bracket			
	Fixing method			
	EXPANDO	2 x	ZF7C70E2	
	EXPANDO T	2 x	ZF7C70T2	
	Screw-on	2 x	ZF7C7002	
EXPANDO T suitable for thin fronts – see page 66				


Alternative to 4


4a	Front fixing bracket			


5		Glass design element (side)			
	Nominal length NL (mm)	Material	Colour		
		Glass	Clear		
	500				ZE7S388G
	550				ZE7S438G
	600				ZE7S488G
	650				ZE7S538G
Consisting of:					
5	2 x	Glass design element			
In the case of other nominal lengths NL, cut the next longest design element to size accordingly					
For cut-to-size dimension see page 25					

Accessories

-	Transportation lock – design element (side)		
	Material	Colour	
	Nylon	Yellow	780C0009
For transporting pre-assembled design element (side)			

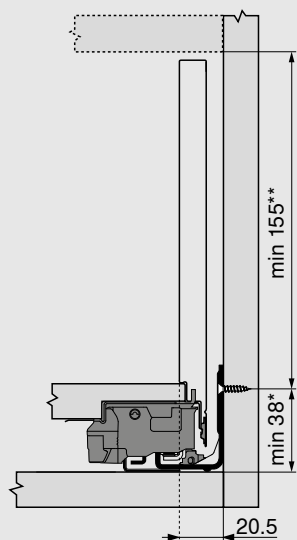
-	Chipboard screw		
	Ø (mm)	Length (mm)	
	3.5	15	For front fixing bracket
	3.5	17	For front fixing bracket
We recommend chipboard screws Ø 4 x 15 mm for connecting the cabinet profile to the cabinet			

-	Fixing screw (pan head screw)		
	Ø (mm)	Length (mm)	
	4	15	For connecting chipboard back fixings to chipboard back and drawer sides to drawer base
In order to achieve optimal assembly, we recommend that you use pan head screws for the chipboard back and drawer side			

-	System screw		
	Ø (mm)	Length (mm)	
	6	14.5	For connecting the cabinet profile to the cabinet

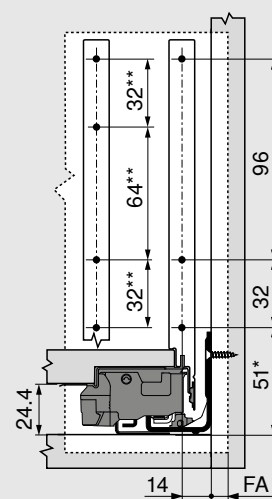
Planning

Space requirements in the cabinet



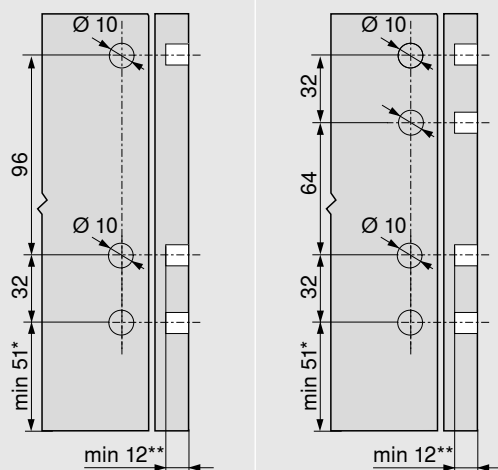
*	+ 1 mm if cabinet profile is installed before cabinet assembly
**	Incl. 2 mm tilt adjustment

Front installation dimensions for screw-on assembly



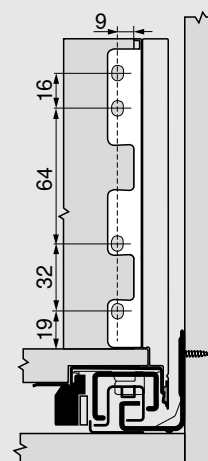
FA	Front overlay
*	+ 1 mm if cabinet profile is installed before cabinet assembly
**	Alternative 4a

Front drilling distances for EXPANDO/EXPANDO T



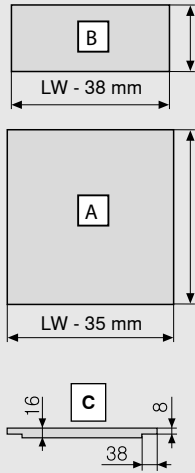
4	4a
*	+ 1 mm if cabinet profile is installed before cabinet assembly
**	min. 6 mm for EXPANDO T

Back installation dimensions



Planning

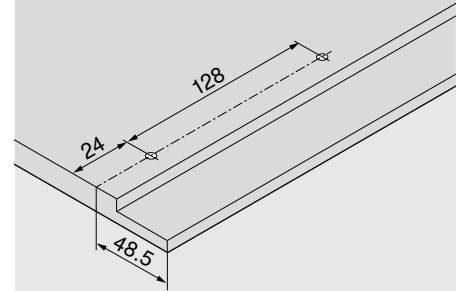
Cutting dimensions for 16 mm chipboard



Chipboard back		B (mm)
Height		148
Drawer base		A (mm)
Chipboard back		NL - 10
Rebate dimensions		C
KB	Cabinet width	
LW	Internal cabinet width	
NL	Nominal length	

Drilling dimensions

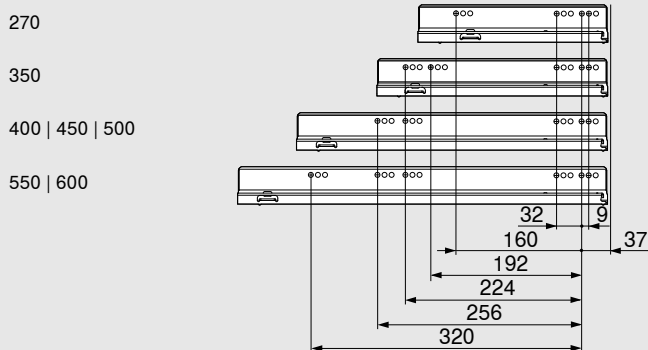
Drawer base



Hole spacing – Cabinet profiles

Cabinet profile 750 – 40 kg

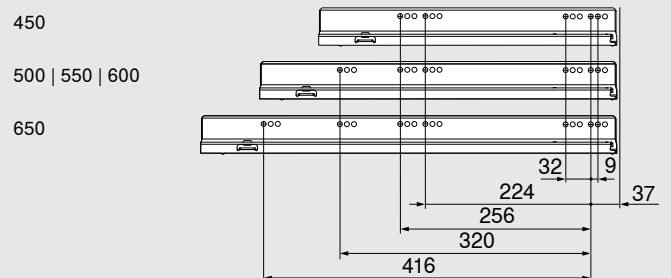
Nominal length NL (mm)



Hole spacing – Cabinet profiles

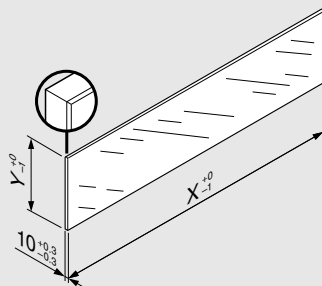
Cabinet profile 753 – 70 kg

Nominal length NL (mm)



Internal cabinet depth LT min. = nominal length NL + 3 mm

Cutting – design element



Design element		X (mm)	Y (mm)
Side		NL - 112	138
NL	Nominal length		

The given dimensions in combination with LEGRABOX do not require "impact testing for vertically installed glass parts" (as per standard DIN EN 14749 dated June 2016). No safety glass is required to comply with the standard. The edge is a polished flat edge with a 1 mm ± 0.5 mm bevel.

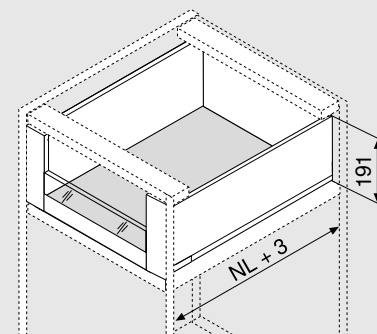
Front piece with design element

Inner pull-out – height C



- Inner pull-out with a high or low design element
- Includes integrated, switchable BLUMOTION S for soft and effortless closing and can be combined with SERVO-DRIVE or TIP-ON BLUMOTION
- Three-dimensional front adjustment in the drawer side

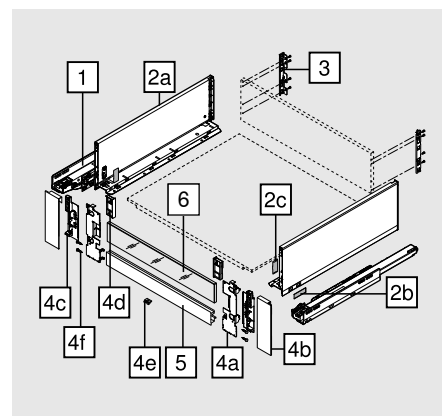
Space requirement

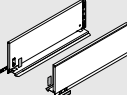


NL Nominal length

Ordering information

1	Cabinet profiles left/right		
	Nominal length NL (mm)	BLUMOTION S	
		40 kg	70 kg
	270	750.2701S	
	350	750.3501S	
	400	750.4001S	
	450	750.4501S	753.4501S
	500	750.5001S	753.5001S
	550	750.5501S	753.5501S
	600	750.6001S	753.6001S
	650		753.6501S



2	Drawer side set					
	Height of drawer side (mm)	177				
	Nominal length NL (mm)		SW-M	OG-M	CS-M	INGL
	270		770C2702S			770C2702I
	350		770C3502S			770C3502I
	400		770C4002S			770C4002I
	450		770C4502S			770C4502I
	500		770C5002S			770C5002I
	550		770C5502S			770C5502I
	600		770C6002S			770C6002I
	650		770C6502S			770C6502I

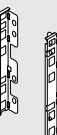
Consisting of:

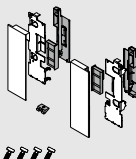
2a	1 x	Left/right drawer sides
2b	2 x	Branding element, embossed with Blum logo, custom printed from 1000 pcs
2c	2 x	Cover caps

LEGRABOX design options for customized drawer side designs – see page 56

Front piece with design element


Ordering information

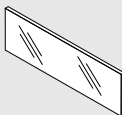
3	Chipboard back fixings left/right					
	Material	Height	SW-M	OG-M	CS-M	NI
	Steel	C	ZB7C000S			

4	Front piece set					
	Material	SW-M	OG-M	CS-M	INGL	
	Steel	Z17.2CS0				
	Anti-fingerprint					Z17.2CI0


Consisting of:


4a	1 x	Front fixing left/right
4b	1 x	External cover caps left/right
4c	1 x	Internal cover caps left/right
4d	1 x	Adapter piece for low design element left/right
4e	1 x	Locking piece
4f	4 x	Screws

5	Front piece with groove				
	Length	SW-M	OG-M	CS-M	ELEO
	1043	ZV7.1043MN1			
Suitable for cabinet width KB 1200 mm					
Cutting:		Internal cabinet width LW - 126 mm			

6	Glass design element (for inner pull-out front)			
	Material	Colour	Low design element	High design element
	Glass	Clear		
	Cabinet width (mm)	Cabinet side panel thickness 15/16 (mm)		
	1200	ZE7V1088G		ZE7W1088G
Consisting of:				
6	1 x	Glass design element		
In the case of other cabinet widths KB, cut the next longest design element to size accordingly				
For cut-to-size dimension see page 31				

Accessories

-	Fixing screw (pan head screw)		
	Ø (mm)	Length (mm)	
	4	15	For connecting chipboard back fixings to chipboard back and drawer sides to drawer base
In order to achieve optimal assembly, we recommend that you use pan head screws for the chipboard back and drawer side			

-	System screw		
	Ø (mm)	Length (mm)	
	6	14.5	For connecting the cabinet profile to the cabinet

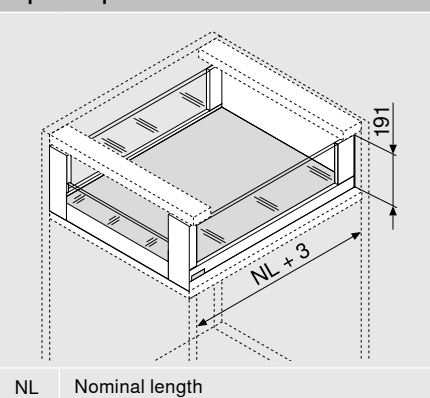
Front piece with design element

Inner pull-out – height C



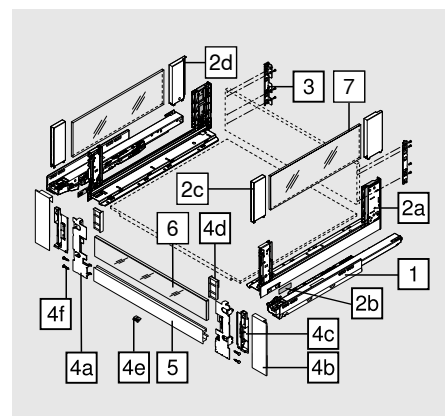
- Large side design element
- Inner pull-out with a high or low design element
- Includes integrated, switchable BLUMOTION S for soft and effortless closing and can be combined with SERVO-DRIVE or TIP-ON BLUMOTION
- Three-dimensional front adjustment in the drawer side

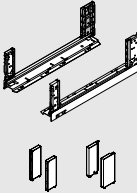
Space requirement



Ordering information

1	Cabinet profiles left/right		
	Nominal length NL (mm)	BLUMOTION S	
		40 kg	70 kg
	350	750.3501S	
	400	750.4001S	
	450	750.4501S	753.4501S
	500	750.5001S	753.5001S
	550	750.5501S	753.5501S
	600	750.6001S	753.6001S
	650		753.6501S



2	Drawer side set					
	Height of drawer side (mm)	177				
	Nominal length NL (mm)		SW-M	OG-M	CS-M	INGL
	350		780C3502S			780C3502I
	400		780C4002S			780C4002I
	450		780C4502S			780C4502I
	500		780C5002S			780C5002I
	550		780C5502S			780C5502I
	600		780C6002S			780C6002I
	650		780C6502S			780C6502I

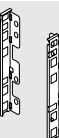
Consisting of:

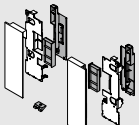
2a	1 x	Left/right drawer sides
2b	2 x	Branding element, embossed with Blum logo, custom printed from 1000 pcs
2c	2 x	BOXCOVER front
2d	1 x	BOXCOVER back left/right

LEGRABOX design options for customized drawer side designs – see page 56

Front piece with design element

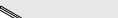
Ordering information

3	Chipboard back fixings left/right					
	Material	Height	SW-M	OG-M	CS-M	NI
	Steel	C	ZB7C000S			

<div>4</div> <div></div>	Front piece set				
	Material	SW-M	OG-M	CS-M	INGL
	Steel	ZI7.2CS0			
	Anti-fingerprint				ZI7.2CI0


Consisting of:

4a	1 x	Front fixing left/right
4b	1 x	External cover caps left/right
4c	1 x	Internal cover caps left/right
4d	1 x	Adapter piece for low design element left/right
4e	1 x	Locking piece
4f	4 x	Screws

5	Front piece with groove				
	Length (mm)	SW-M	OG-M	CS-M	ELEO
	1043	ZV7.1043MN1			

Suitable for cabinet width KB 1200 mm

Cutting: Internal cabinet width LW - 126 mm

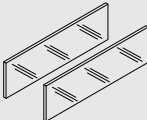
6	Glass design element (for inner pull-out front)			
	Material	Colour	Low design element	High design element
	Glass	Clear		
	Cabinet width (mm)		Cabinet side panel thickness 15/16 (mm)	
	1200		ZE7V1088G	ZE7W1088G

Consisting of:


6	1 x	Glass design element
In the case of other cabinet widths KB, cut the next longest design element to size accordingly		
For cut-to-size dimension see page 31		


Front piece with design element


Ordering information

7		Glass design element (side)		
	Nominal length NL (mm)	Material	Colour	
		Glass	Clear	
	500			ZE7S388G
	550			ZE7S438G
	600			ZE7S488G
	650			ZE7S538G
Consisting of:				
7	2 x	Glass design element		
In the case of other nominal lengths NL, cut the next longest design element to size accordingly				
For cut-to-size dimension see page 31				

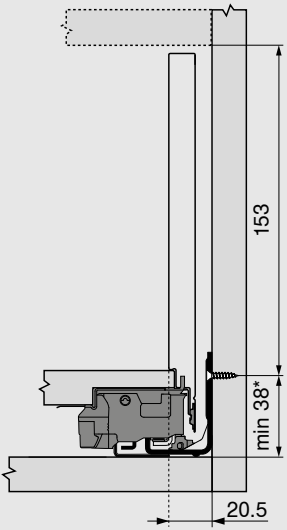
Accessories

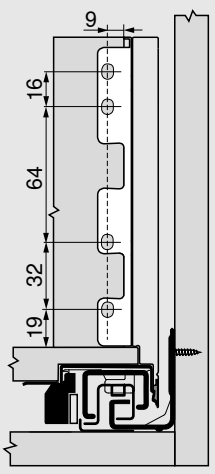
-	Transportation lock – design element (side)			
	Material	Colour		
	Nylon	Yellow		780C0009
For transporting pre-assembled design element (side)				

-	Fixing screw (pan head screw)		
	Ø (mm)	Length (mm)	
	4	15	For connecting chipboard back fixings to chipboard back and drawer sides to drawer base
In order to achieve optimal assembly, we recommend that you use pan head screws for the chipboard back and drawer side			

-	System screw		
	Ø (mm)	Length (mm)	
	6	14.5	For connecting the cabinet profile to the cabinet

Planning

Space requirements in the cabinet	
	
*	+ 1 mm if cabinet profile is installed before cabinet assembly

Back installation dimensions


Front piece with design element

Planning

Cutting dimensions for 16 mm chipboard			Drilling dimensions	
	Chipboard back	B (mm)		
	Height	148		
	Drawer base	A (mm)		
	Chipboard back	NL - 10		
	Rebate dimensions	C		
	KB	Cabinet width		
	LW	Internal cabinet width		
	NL	Nominal length		

Hole spacing – Cabinet profiles	
Cabinet profile 750 – 40 kg	
Nominal length NL (mm)	
270	
350	
400 450 500	
550 600	

Hole spacing – Cabinet profiles	
Cabinet profile 753 – 70 kg	
Nominal length NL (mm)	
450	
500 550 600	
650	
Internal cabinet depth LT min. = nominal length NL + 3 mm	

Cutting – design element

Design element		X (mm)	Y (mm)
Low		LW - 80	70
High		LW - 80	138
Side		NL - 112	138
LW	Internal cabinet width		
NL	Nominal length		

The given dimensions in combination with LEGRABOX do not require "impact testing for vertically installed glass parts" (as per standard DIN EN 14749 dated June 2016). No safety glass is required to comply with the standard. The edge is a polished flat edge with a 1 mm ± 0.5 mm bevel.

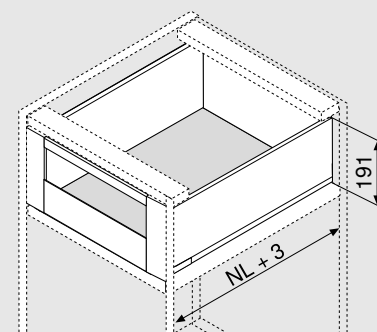
Front piece with gallery

Inner pull-out – height C



- Inner pull-out with gallery
- Includes integrated, switchable BLUMOTION S for soft and effortless closing and can be combined with SERVO-DRIVE or TIP-ON BLUMOTION
- Three-dimensional front adjustment in the drawer side

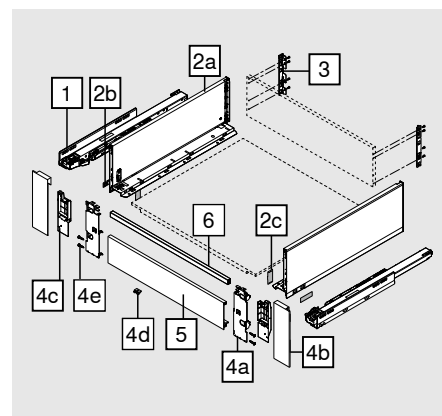
Space requirement

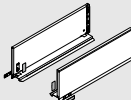


NL Nominal length

Ordering information

1	Cabinet profiles left/right		
	Nominal length NL (mm)	BLUMOTION S	
		40 kg	70 kg
	270	750.2701S	
	350	750.3501S	
	400	750.4001S	
	450	750.4501S	753.4501S
	500	750.5001S	753.5001S
	550	750.5501S	753.5501S
	600	750.6001S	753.6001S
	650		753.6501S



2	Drawer side set					
	Height of drawer side (mm)	177				
	Nominal length NL (mm)		SW-M	OG-M	CS-M	INGL
	270		770C2702S			770C2702I
	350		770C3502S			770C3502I
	400		770C4002S			770C4002I
	450		770C4502S			770C4502I
	500		770C5002S			770C5002I
	550		770C5502S			770C5502I
	600		770C6002S			770C6002I
	650		770C6502S			770C6502I

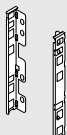
Consisting of:

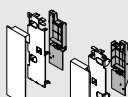
2a	1 x	Left/right drawer sides
2b	2 x	Branding element, embossed with Blum logo, custom printed from 1000 pcs
2c	2 x	Cover caps

LEGRABOX design options for customized drawer side designs – see page 56

Front piece with gallery


Ordering information


	Chipboard back fixings left/right					
	Material	Height	SW-M	OG-M	CS-M	NI
	Steel	C	ZB7C000S			

	Front piece set					
	Material		SW-M	OG-M	CS-M	INGL*
	Steel		Z17.3CS0			
	Anti-fingerprint					Z17.3CI0


Consisting of:

4a	1 x	Front fixing left/right
4b	1 x	External cover caps left/right
4c	1 x	Internal cover caps left/right
4d	1 x	Locking piece
4e	4 x	Screws


5	Front piece without groove				
	Length (mm)	SW-M	OG-M	CS-M	ELEO
	1043	ZV7.1043C01			
Suitable for cabinet width KB 1200 mm					
Cutting:		Internal cabinet width LW - 126 mm			

<div>6</div> <div></div>	Cross gallery				
	Length (mm)	SW-M	OG-M	CS-M	ELEO
	1080	ZR7.1080U			
Suitable for cabinet width KB 1200 mm					
Cutting:		Internal cabinet width LW - 90 mm			

Accessories

	Fixing screw (pan head screw)		
	Ø (mm)	Length (mm)	
	4	15	For connecting chipboard back fixings to chipboard back and drawer sides to drawer base

In order to achieve optimal assembly, we recommend that you use pan head screws for the chipboard back and drawer side

	System screw		
	Ø (mm)	Length (mm)	
	6	14.5	For connecting the cabinet profile to the cabinet

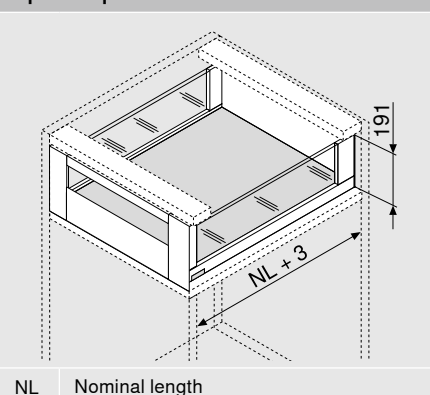
Front piece with gallery

Inner pull-out – height C



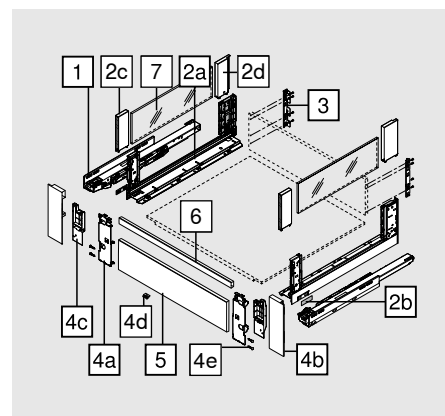
- Large side design element
- Inner pull-out with gallery
- Includes integrated, switchable BLUMOTION S for soft and effortless closing and can be combined with SERVO-DRIVE or TIP-ON BLUMOTION
- Three-dimensional front adjustment in the drawer side

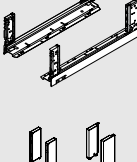
Space requirement



Ordering information

1	Cabinet profiles left/right		
	Nominal length NL (mm)	BLUMOTION S	
		40 kg	70 kg
	350	750.3501S	
	400	750.4001S	
	450	750.4501S	753.4501S
	500	750.5001S	753.5001S
	550	750.5501S	753.5501S
	600	750.6001S	753.6001S
	650		753.6501S



	Drawer side set						
	Height of drawer side (mm)		177				
	Nominal length NL (mm)			SW-M	OG-M	CS-M	INGL
	350			780C3502S			780C3502I
	400			780C4002S			780C4002I
	450			780C4502S			780C4502I
	500			780C5002S			780C5002I
	550			780C5502S			780C5502I
	600			780C6002S			780C6002I
	650			780C6502S			780C6502I

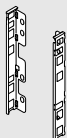
Consisting of:

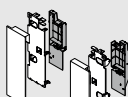
2a	1 x	Left/right drawer sides
2b	2 x	Branding element, embossed with Blum logo, custom printed from 1000 pcs
2c	2 x	BOXCOVER front
2d	1 x	BOXCOVER back left/right

LEGRABOX design options for customized drawer side designs – see page 56

Front piece with gallery

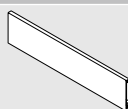
Ordering information


	Chipboard back fixings left/right					
	Material	Height	SW-M	OG-M	CS-M	NI
	Steel	C	ZB7C000S			

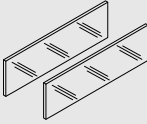
	Front piece set					
	Material		SW-M	OG-M	CS-M	INGL
	Steel		ZI7.3CS0			
	Anti-fingerprint					ZI7.3CI0

Consisting of:

4a	1 x	Front fixing left/right
4b	1 x	External cover caps left/right
4c	1 x	Internal cover caps left/right
4d	1 x	Locking piece
4e	4 x	Screws

	5 Front piece without groove				
	Length (mm)	SW-M	OG-M	CS-M	ELEO
	1043	ZV7.1043C01			
Suitable for cabinet width KB 1200 mm					
Cutting:		Internal cabinet width LW - 126 mm			


	6 Cross gallery				
	Length (mm)	SW-M	OG-M	CS-M	ELEO
	1080	ZR7.1080U			
Suitable for cabinet width KB 1200 mm					
Cutting:		Internal cabinet width LW - 90 mm			


7		Glass design element (side)			
	Nominal length NL (mm)		Material	Colour	
			Glass	Clear	
	500		ZE7S388G		
	550		ZE7S438G		
	600		ZE7S488G		
	650		ZE7S538G		
Consisting of:					
7	2 x	Glass design element			
In the case of other nominal lengths NL, cut the next longest design element to size accordingly					
For cut-to-size dimension see page 37					

Front piece with gallery


Ordering information

Accessories

-	Transportation lock – design element (side)		
	Material	Colour	
	Nylon	Yellow	780C0009
For transporting pre-assembled design element (side)			

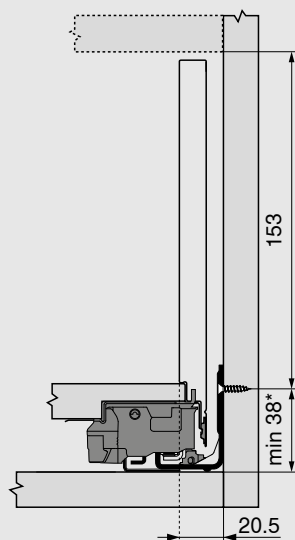
-	Fixing screw (pan head screw)		
	Ø (mm)	Length (mm)	
	4	15	For connecting chipboard back fixings to chipboard back and drawer sides to drawer base

In order to achieve optimal assembly, we recommend that you use pan head screws for the chipboard back and drawer side

-	System screw		
	Ø (mm)	Length (mm)	
	6	14.5	For connecting the cabinet profile to the cabinet

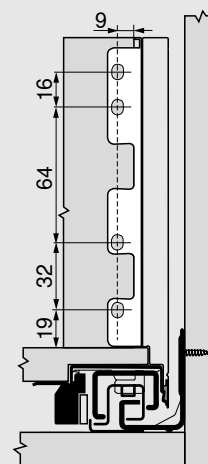
Planning

Space requirements in the cabinet



* + 1 mm if cabinet profile is installed before cabinet assembly

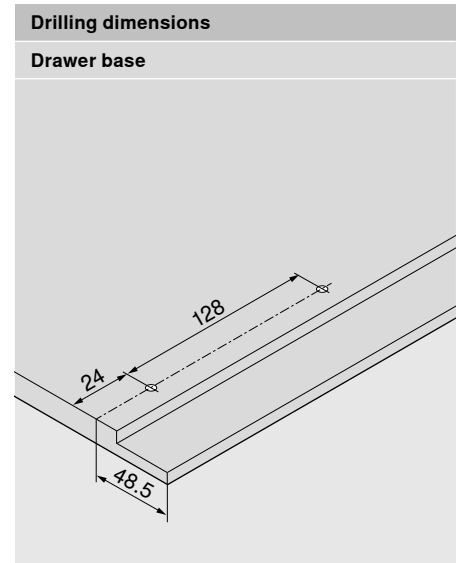
Back installation dimensions



Front piece with gallery

Planning

Cutting dimensions for 16 mm chipboard		
	Chipboard back	B (mm)
	Height	148
	Drawer base	A (mm)
	Chipboard back	NL - 10
	Rebate dimensions	C
	KB	Cabinet width
	LW	Internal cabinet width
	NL	Nominal length



Hole spacing – Cabinet profiles	
Cabinet profile 750 – 40 kg	
Nominal length NL (mm)	
270	
350	
400 450 500	
550 600	

Hole spacing – Cabinet profiles	
Cabinet profile 753 – 70 kg	
Nominal length NL (mm)	
450	<p>Technical drawing showing the hole spacing for cabinet profiles 450, 500, 550, 600, and 650 mm. The drawing illustrates the profiles with their respective hole patterns and dimensions. Key dimensions include: 32 mm (hole spacing), 9 mm (profile thickness), 37 mm (total width), 224 mm (distance from front edge to first hole), 256 mm (distance between holes), 320 mm (distance from front edge to last hole), and 416 mm (total length).</p>
500 550 600	
650	
Internal cabinet depth LT min. = nominal length NL + 3 mm	

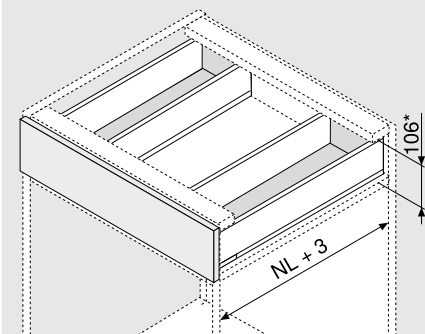
Cutting – design element		
	Design element	X (mm)
	Side	NL - 112
	Y (mm)	138
	NL	Nominal length
<p>The given dimensions in combination with LEGRABOX do not require "impact testing for vertically installed glass parts" (as per standard DIN EN 14749 dated June 2016). No safety glass is required to comply with the standard. The edge is a polished flat edge with a 1 mm ± 0.5 mm bevel.</p>		

Sink pull-out – height M



- Suitable for LEGRABOX pure and LEGRABOX free
- Includes integrated, switchable BLUMOTION S for soft and effortless closing action, can be combined with SERVO-DRIVE
- Three-dimensional front adjustment in the drawer side

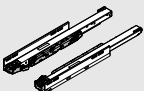
Space requirement

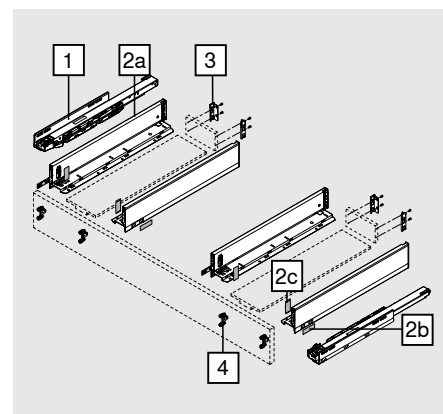


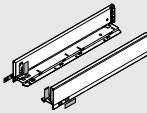
NL Nominal length

* Incl. 2 mm tilt adjustment

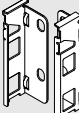
Ordering information


1	Cabinet profiles left/right		
	Nominal length NL (mm)	BLUMOTION S	
		40 kg	
	350		750.3501S
	400		750.4001S
	450		750.4501S
	500		750.5001S
	550		750.5501S
	600		750.6001S



2		Drawer side set					
	Height of drawer side (mm)		90.5				
	Nominal length NL (mm)			SW-M	OG-M	CS-M	INGL
	350	2 x	770M3502S			770M3502I	
	400	2 x	770M4002S			770M4002I	
	450	2 x	770M4502S			770M4502I	
	500	2 x	770M5002S			770M5002I	
	550	2 x	770M5502S			770M5502I	
	600	2 x	770M6002S			770M6002I	
	Consisting of:						
2a	1 x	Left/right drawer sides					
2b	2 x	Branding element, embossed with Blum logo, custom printed from 1000 pcs					
2c	2 x	Cover caps					
LEGRABOX design options for customized drawer side designs – see page 56							

Ordering information

3	Chipboard back fixings left/right						
	Material	Height		SW-M	OG-M	CS-M	NI
	Steel	M	2 x	ZB7M000S			


4	Front fixing bracket						
	Fixing method						
	EXPANDO			4 x	ZF7M70E2		
	EXPANDO T			4 x	ZF7M70T2		
	Screw-on			4 x	ZF7M7002		

EXPANDO T suitable for thin fronts – see page 66


Accessories

-	Chipboard screw		
	Ø (mm)	Length (mm)	
	3.5	15	For front fixing bracket
	3.5	17	For front fixing bracket

We recommend chipboard screws Ø 4 x 15 mm for connecting the cabinet profile to the cabinet

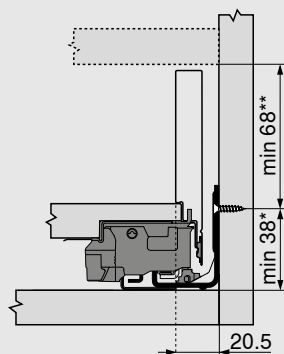
-	Fixing screw (pan head screw)		
	Ø (mm)	Length (mm)	
	4	15	For connecting chipboard back fixings to chipboard back and drawer sides to drawer base

In order to achieve optimal assembly, we recommend that you use pan head screws for the chipboard back and drawer side

-	System screw		
	Ø (mm)	Length (mm)	
	6	14.5	For connecting the cabinet profile to the cabinet

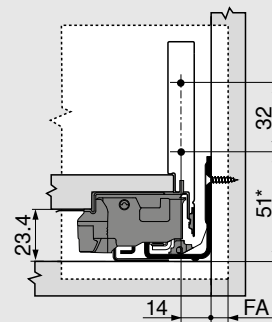
Planning

Space requirements in the cabinet



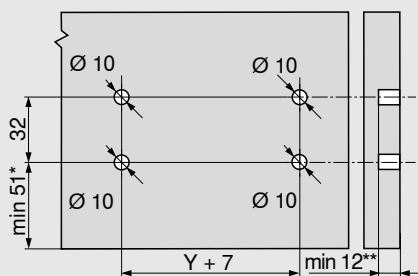
*	+ 1 mm if cabinet profile is installed before cabinet assembly
**	Incl. 2 mm tilt adjustment

Front installation dimensions for screw-on assembly



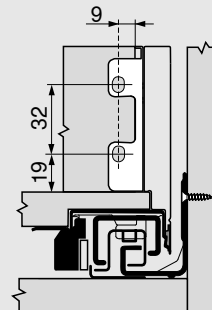
FA	Front overlay
*	+ 1 mm if cabinet profile is installed before cabinet assembly

Front drilling distances for EXPANDO/EXPANDO T



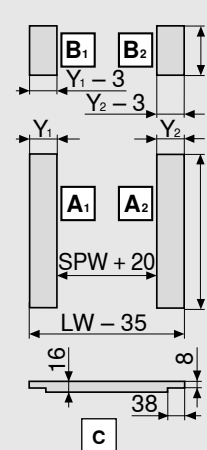
*	+ 1 mm if cabinet profile is installed before cabinet assembly
**	min. 6 mm for EXPANDO T

Back installation dimensions

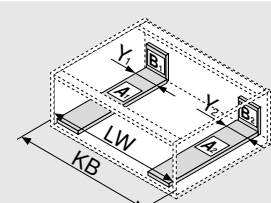


Planning

Cutting dimensions for 16 mm chipboard



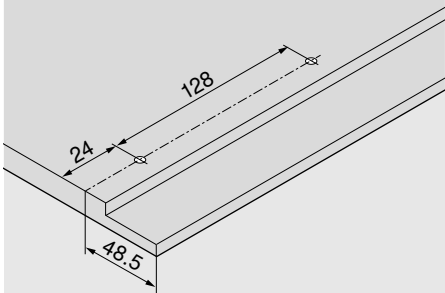
Chipboard back		B (mm)
Height		63
Drawer base		A (mm)
Chipboard back		NL - 10
Rebate dimensions		C



Y min. (mm)		115
Y max. (mm)		155
KB	Cabinet width	
LW	Internal cabinet width	
NL	Nominal length	
SPW	Internal width between sink drawer sides	

Drilling dimensions

Drawer base



Hole spacing – Cabinet profiles

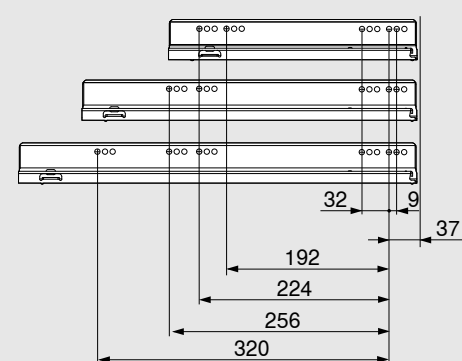
Cabinet profile 750 – 40 kg

Nominal length NL (mm)

350

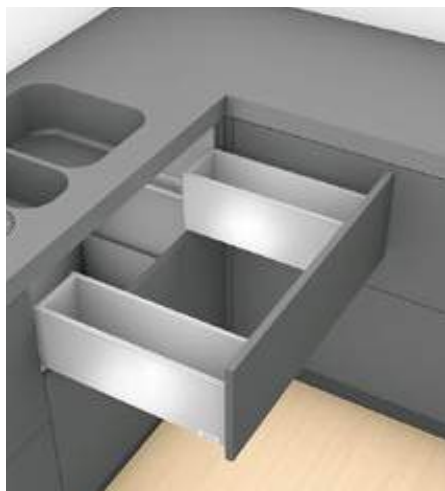
400 | 450 | 500

550 | 600



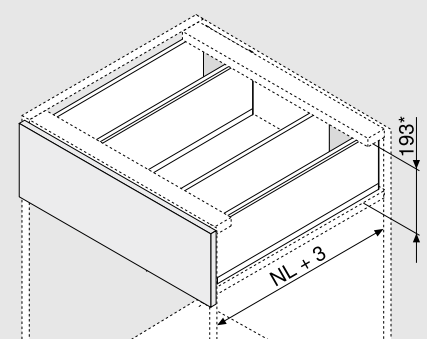
Internal cabinet depth LT min. = nominal length NL + 3 mm

Sink pull-out – height C



- Includes integrated, switchable BLUMOTION S for soft and effortless closing action, can be combined with SERVO-DRIVE
- Three-dimensional front adjustment in the drawer side

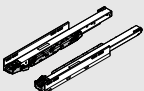
Space requirement

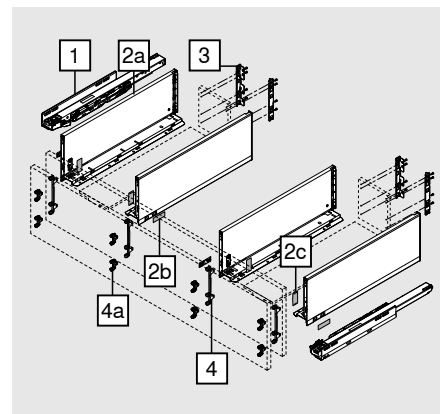


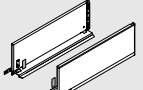
NL Nominal length

* Incl. 2 mm tilt adjustment

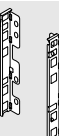
Ordering information


1	Cabinet profiles left/right		
	Nominal length NL (mm)	BLUMOTION S	
		40 kg	
	350		750.3501S
	400		750.4001S
	450		750.4501S
	500		750.5001S
	550		750.5501S
	600		750.6001S




2		Drawer side set					
	Height of drawer side (mm)		177				
	Nominal length NL (mm)		SW-M	OG-M	CS-M	INGL	
	350	2 x	770C3502S			770C3502I	
	400	2 x	770C4002S			770C4002I	
	450	2 x	770C4502S			770C4502I	
	500	2 x	770C5002S			770C5002I	
	550	2 x	770C5502S			770C5502I	
	600	2 x	770C6002S			770C6002I	
Consisting of:							
2a	1 x	Left/right drawer sides					
2b	2 x	Branding element, embossed with Blum logo, custom printed from 1000 pcs					
2c	2 x	Cover caps					
LEGRABOX design options for customized drawer side designs – see page 56							

Ordering information


3	Chipboard back fixings left/right						
	Material	Height		SW-M	OG-M	CS-M	NI
	Steel	C	2 x	ZB7C000S			


4	Front fixing bracket			
	Fixing method			
	EXPANDO		4 x	ZF7C70E2
	EXPANDO T		4 x	ZF7C70T2
	Screw-on		4 x	ZF7C7002
EXPANDO T suitable for thin fronts – see page 66				


Alternative to 4

4a	Front fixing bracket			
	Fixing method			
	EXPANDO		8 x	ZF7M70E2
	EXPANDO T		8 x	ZF7M70T2
	Screw-on		8 x	ZF7M7002
EXPANDO T suitable for thin fronts – see page 66				

Accessories

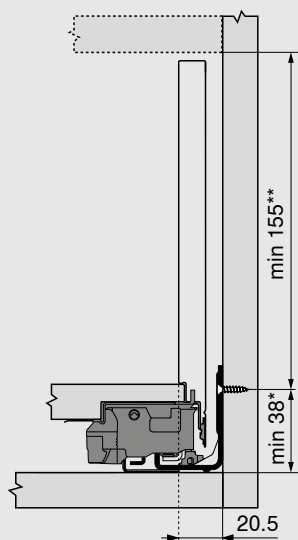
-	Chipboard screw		
	Ø (mm)	Length (mm)	
	3.5	15	For front fixing bracket
	3.5	17	For front fixing bracket
We recommend chipboard screws Ø 4 x 15 mm for connecting the cabinet profile to the cabinet			

-	Fixing screw (pan head screw)		
	Ø (mm)	Length (mm)	
	4	15	For connecting chipboard back fixings to chipboard back and drawer sides to drawer base
In order to achieve optimal assembly, we recommend that you use pan head screws for the chipboard back and drawer side			

-	System screw		
	Ø (mm)	Length (mm)	
	6	14.5	For connecting the cabinet profile to the cabinet

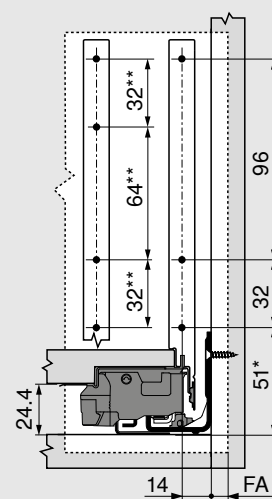
Planning

Space requirements in the cabinet



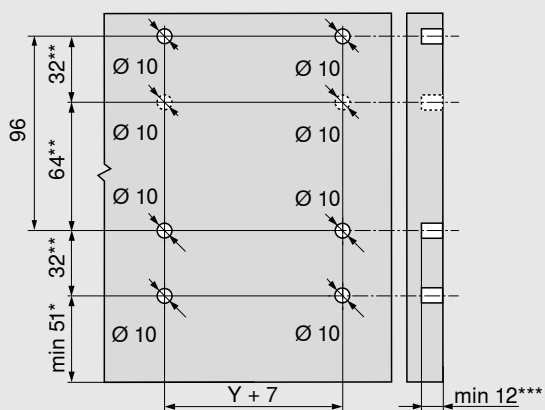
*	+ 1 mm if cabinet profile is installed before cabinet assembly
**	Incl. 2 mm tilt adjustment

Front installation dimensions for screw-on assembly



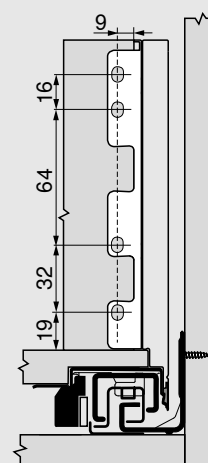
FA	Front overlay
*	+ 1 mm if cabinet profile is installed before cabinet assembly
**	Alternative 4a

Front drilling distances for EXPANDO/EXPANDO T



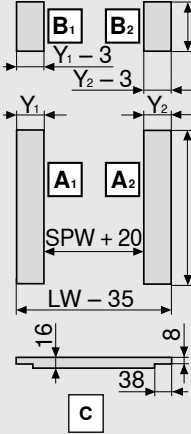
*	+ 1 mm if cabinet profile is installed before cabinet assembly
**	Alternative 4a
***	min. 6 mm for EXPANDO T

Back installation dimensions

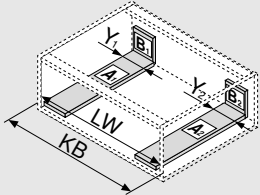


Planning

Cutting dimensions for 16 mm chipboard



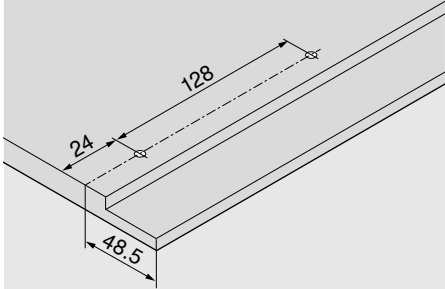
Chipboard back		B (mm)
Height		148
Drawer base		A (mm)
Chipboard back		NL - 10
Rebate dimensions		C



Y min. (mm)		115
Y max. (mm)		155
KB	Cabinet width	
LW	Internal cabinet width	
NL	Nominal length	
SPW	Internal width between sink drawer sides	

Drilling dimensions

Drawer base



Hole spacing – Cabinet profiles

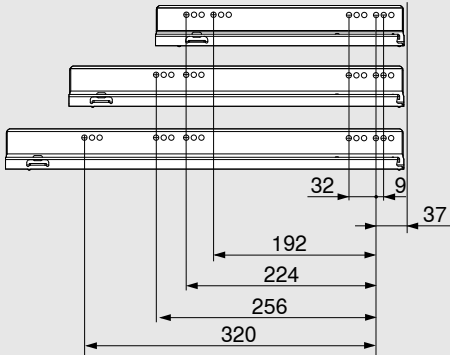
Cabinet profile 750 – 40 kg

Nominal length NL (mm)

350

400 | 450 | 500

550 | 600



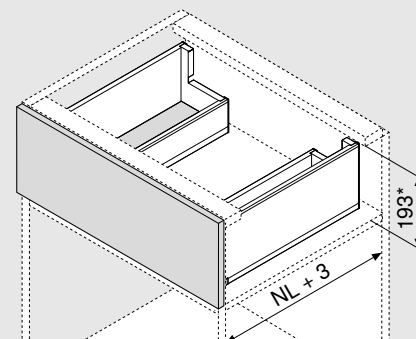
Internal cabinet depth LT min. = nominal length NL + 3 mm

Sink pull-out – height C



- With centre piece for optimal use of storage space
- Can be implemented with standard components
- Includes integrated, switchable BLUMOTION S for soft and effortless closing, can be combined with SERVO-DRIVE or TIP-ON BLUMOTION
- Three-dimensional front adjustment in the drawer side

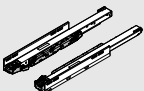
Space requirement

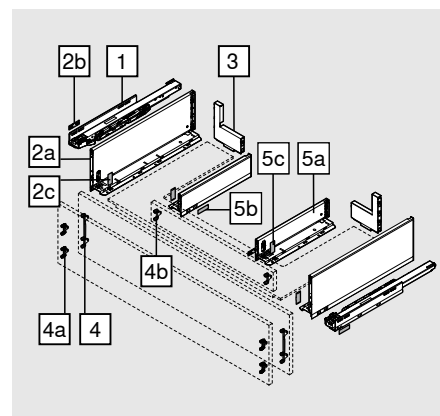


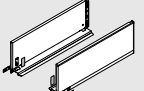
NL Nominal length

* Incl. 2 mm tilt adjustment

Ordering information

1	Cabinet profiles left/right		
	Nominal length NL (mm)	BLUMOTION S	
		40 kg	70 kg
	500	750.5001S	753.5001S
	550	750.5501S	753.5501S
	600	750.6001S	753.6001S
	650		753.6501S

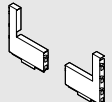


2	Drawer side set (outer side)			
	Height of drawer side (mm)	177		
	Nominal length NL (mm)		SW-M	OG-M
	500			770C5002S
	550			770C5502S
	600			770C6002S
	650			770C6502S


Consisting of:

2a	1 x	Left/right drawer sides
2b	2 x	Branding element, embossed with Blum logo, custom printed from 1000 pcs
2c	2 x	Cover caps


LEGRABOX design options for customized drawer side designs – see page 56


3	Steel back L-shape left/right		
	Material	SW-M	OG-M
	Steel		ZB7C129S.6S

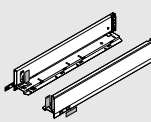
Ordering information

4	Front fixing bracket		
	Fixing method		
	EXPANDO	2 x	ZF7C70E2
	EXPANDO T	2 x	ZF7C70T2
	Screw-on	2 x	ZF7C7002
EXPANDO T suitable for thin fronts – see page 66			

Alternative to 4

4a	Front fixing bracket			
	Fixing method			
	EXPANDO	4 x	ZF7M70E2	
	EXPANDO T	4 x	ZF7M70T2	
	Screw-on	4 x	ZF7M7002	
EXPANDO T suitable for thin fronts – see page 66				

4b	Front fixing bracket			
	Fixing method			
	EXPANDO	2 x	ZF7M70E2	
	Screw-on	2 x	ZF7M7002	

5	Drawer side set (inner side)				
	Height of drawer side (mm)		90.5		
	Nominal length NL (mm)			SW-M	OG-M
				CS-M	INGL
	350			770M3502S	
	400			770M4002S	
	450			770M4502S	
	500			770M5002S	

Consisting of:

5a	1 x	Left/right drawer sides
5b	2 x	Branding element, embossed with Blum logo, custom printed from 1000 pcs
5c	2 x	Cover caps

LEGRABOX design options for customized drawer side designs – see page 56

For effective use of storage space, we recommend:

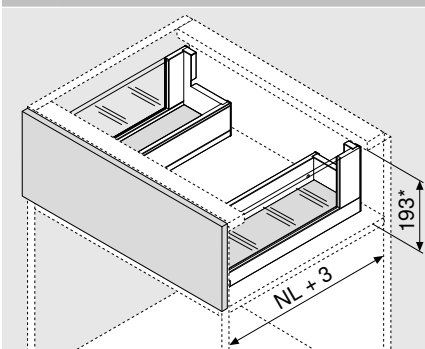
Nominal length NL of outer sides - nominal length NL of inner drawer sides = min. 150 mm

Sink pull-out – height C



- With centre piece for optimal use of storage space
- Can be implemented with standard components
- Includes integrated, switchable BLUMOTION S for soft and effortless closing, can be combined with SERVO-DRIVE or TIP-ON BLUMOTION
- Three-dimensional front adjustment in the drawer side

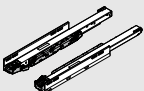
Space requirement

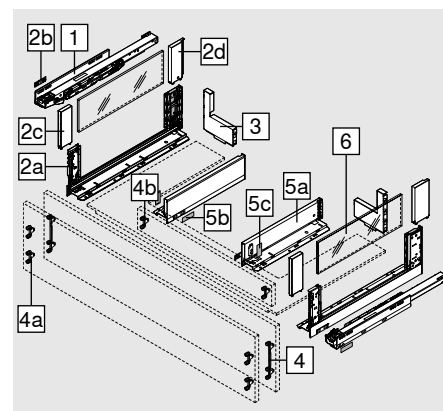


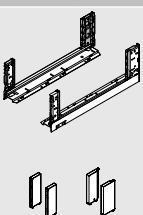
NL Nominal length

* Incl. 2 mm tilt adjustment

Ordering information

1	Cabinet profiles left/right		
	Nominal length NL (mm)	BLUMOTION S	
		40 kg	70 kg
	500	750.5001S	753.5001S
	550	750.5501S	753.5501S
	600	750.6001S	753.6001S
	650		753.6501S

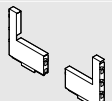


	Drawer side set (outer side)					
	Height of drawer side (mm)		177			
	Nominal length NL (mm)		SW-M	OG-M	CS-M	INGL
	500		780C5002S			780C5002I
	550		780C5502S			780C5502I
	600		780C6002S			780C6002I
	650		780C6502S			780C6502I


Consisting of:

2a	1 x	Left/right drawer sides
2b	2 x	Branding element, embossed with Blum logo, custom printed from 1000 pcs
2c	2 x	BOXCOVER front
2d	1 x	BOXCOVER back left/right


LEGRABOX design options for customized drawer side designs – see page 56


3	Steel back L-shape left/right			
	Material	SW-M	OG-M	CS-M
	Steel		ZB7C129S.6S	

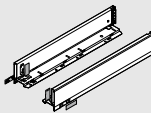
Ordering information

4	Front fixing bracket		
	Fixing method		
	EXPANDO	2 x	ZF7C70E2
	EXPANDO T	2 x	ZF7C70T2
	Screw-on	2 x	ZF7C7002
EXPANDO T suitable for thin fronts – see page 66			

Alternative to 4

4a	Front fixing bracket			
	Fixing method			
	EXPANDO	4 x	ZF7M70E2	
	EXPANDO T	4 x	ZF7M70T2	
	Screw-on	4 x	ZF7M7002	
EXPANDO T suitable for thin fronts – see page 66				

4b	Front fixing bracket			
	Fixing method			
	EXPANDO	2 x	ZF7M70E2	
	Screw-on	2 x	ZF7M7002	

5	Drawer side set (inner side)				
	Height of drawer side (mm)		90.5		
	Nominal length NL (mm)			SW-M	OG-M
				CS-M	INGL
	350			770M3502S	
	400			770M4002S	
	450			770M4502S	
	500			770M5002S	

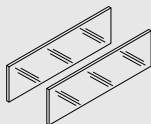
Consisting of:

5a	1 x	Left/right drawer sides
5b	2 x	Branding element, embossed with Blum logo, custom printed from 1000 pcs
5c	2 x	Cover caps

LEGRABOX design options for customized drawer side designs – see page 56

For effective use of storage space, we recommend:

Nominal length NL of outer sides - nominal length NL of inner drawer sides = min. 150 mm


6	Glass design element (side)			
	Nominal length NL (mm)	Material	Colour	
		Glass	Clear	
	500			ZE7S388G
	550			ZE7S438G
	600			ZE7S488G
	650			ZE7S538G

Consisting of:

6	2 x	Glass design element
In the case of other nominal lengths NL, cut the next longest design element to size accordingly		
For cut-to-size dimension see page 51		


Ordering information

Accessories


-	Transportation lock – design element (side)		
	Material	Colour	
	Nylon	Yellow	780C0009
For transporting pre-assembled design element (side)			

-	Chipboard screw		
	Ø (mm)	Length (mm)	
	3.5	15	For front fixing bracket
	3.5	17	For front fixing bracket

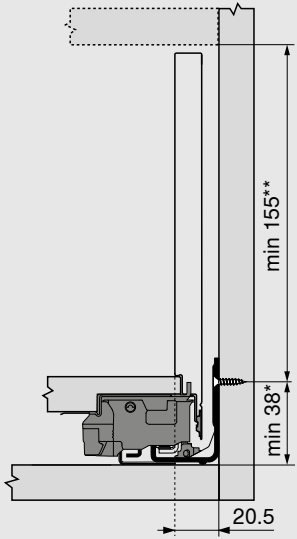
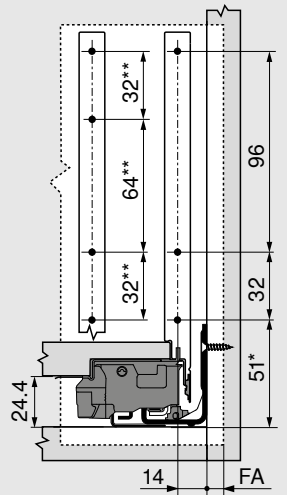
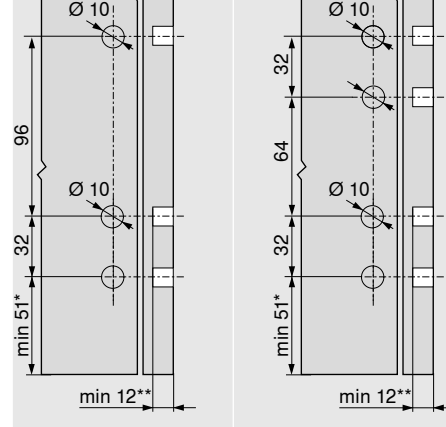
We recommend chipboard screws Ø 4 x 15 mm for connecting the cabinet profile to the cabinet

-	Fixing screw (pan head screw)		
	Ø (mm)	Length (mm)	
	4	15	For connecting chipboard back fixings to chipboard back and drawer sides to drawer base

In order to achieve optimal assembly, we recommend that you use pan head screws for the chipboard back and drawer side

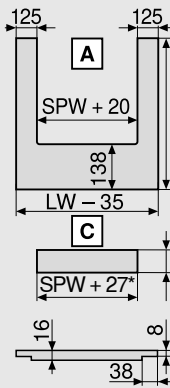
-	System screw		
	Ø (mm)	Length (mm)	
	6	14.5	For connecting the cabinet profile to the cabinet

Planning

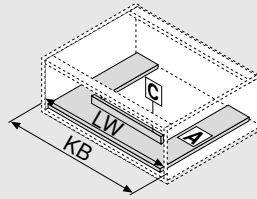
Space requirements in the cabinet		Front installation dimensions for screw-on assembly		Front drilling distances for EXPANDO/EXPANDO T	
					
*	+ 1 mm if cabinet profile is installed before cabinet assembly	FA	Front overlay	4	4a
**	Incl. 2 mm tilt adjustment	*	+ 1 mm if cabinet profile is installed before cabinet assembly	*	+ 1 mm if cabinet profile is installed before cabinet assembly
		**	Alternative 4a	**	min. 6 mm for EXPANDO T

Planning

Cutting dimensions for 16 mm chipboard

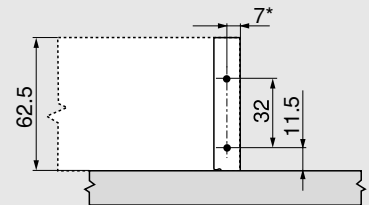


Drawer base		A (mm)
Steel back		NL - 21
Centre piece		C (mm)
		62.5



KB	Cabinet width
LW	Internal cabinet width
NL	Nominal length
SPW	Internal width between sink drawer sides
*	+3 mm with ZF7M70E2

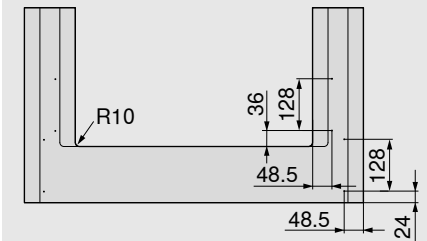
Centre piece dimensions



* +1.5 mm with ZF7M70E2

Drilling dimensions

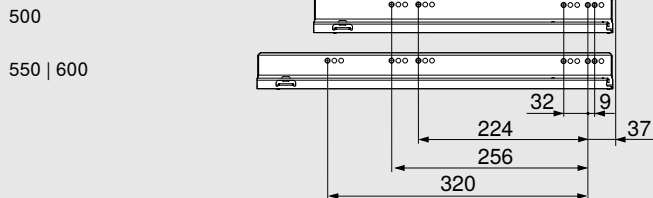
Drawer base



Hole spacing – Cabinet profiles

Cabinet profile 750 – 40 kg

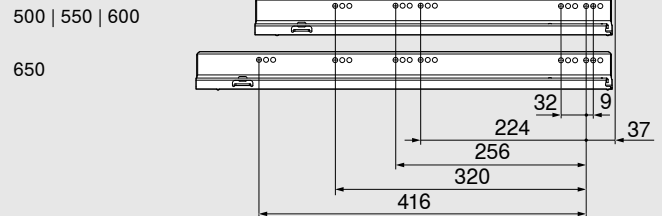
Nominal length NL (mm)



Hole spacing – Cabinet profiles

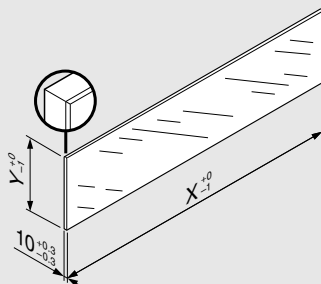
Cabinet profile 753 – 70 kg

Nominal length NL (mm)



Internal cabinet depth LT min. = nominal length NL + 3 mm

Cutting – design element



Design element	X (mm)	Y (mm)
Side	NL - 112	138
NL	Nominal length	

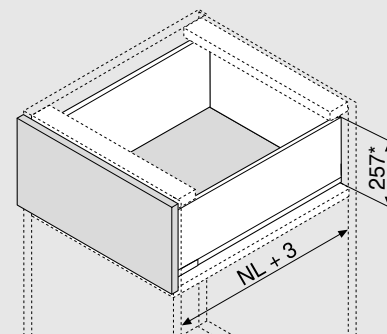
The given dimensions in combination with LEGRABOX do not require "impact testing for vertically installed glass parts" (as per standard DIN EN 14749 dated June 2016). No safety glass is required to comply with the standard. The edge is a polished flat edge with a 1 mm ± 0.5 mm bevel.

High fronted pull-out – height F



- Includes integrated, switchable BLUMOTION S for soft and effortless closing, can be combined with SERVO-DRIVE or TIP-ON BLUMOTION
- Three-dimensional front adjustment in the drawer side

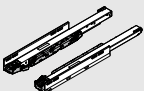
Space requirement

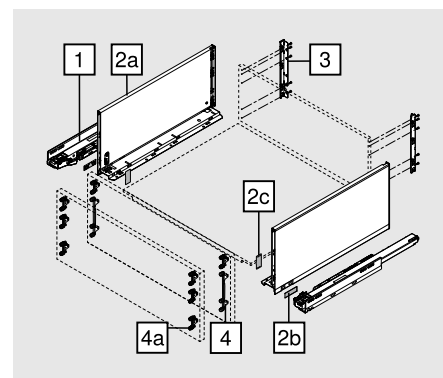


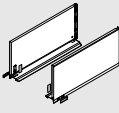
NL Nominal length

* Incl. 2 mm tilt adjustment

Ordering information

1	Cabinet profiles left/right		
	Nominal length NL (mm)	BLUMOTION S	
		40 kg	70 kg
	450	750.4501S	753.4501S
	500	750.5001S	753.5001S
	550	750.5501S	753.5501S
	600	750.6001S	753.6001S
	650		753.6501S



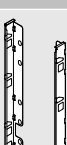
2	Drawer side set						
	Height of drawer side (mm)		241				
	Nominal length NL (mm)			SW-M	OG-M	CS-M	INGL
	450			770F4502S			770F4502I
	500			770F5002S			770F5002I
	550			770F5502S			770F5502I
	600			770F6002S			770F6002I
	650			770F6502S			770F6502I


Consisting of:


2a	1 x	Left/right drawer sides
2b	2 x	Branding element, embossed with Blum logo, custom printed from 1000 pcs
2c	2 x	Cover caps

LEGRABOX design options for customized drawer side designs – see page 56


Ordering information

3	Chipboard back fixings left/right					
	Material	Height	SW-M	OG-M	CS-M	NI
	Steel	F	ZB7F000S			


4	Front fixing bracket					
	Fixing method					
	EXPANDO			2 x	ZF7C70E2	
	EXPANDO T			2 x	ZF7C70T2	
	Screw-on			2 x	ZF7C7002	
EXPANDO T suitable for thin fronts – see page 66						


4	Front fixing bracket					
	Fixing method					
	EXPANDO			2 x	ZF7M70E2	
	EXPANDO T			2 x	ZF7M70T2	
	Screw-on			2 x	ZF7M7002	
EXPANDO T suitable for thin fronts – see page 66						


Alternative to 4

4a	Front fixing bracket					
	Fixing method					
	EXPANDO			6 x	ZF7M70E2	
	EXPANDO T			6 x	ZF7M70T2	
	Screw-on			6 x	ZF7M7002	
EXPANDO T suitable for thin fronts – see page 66						

Accessories

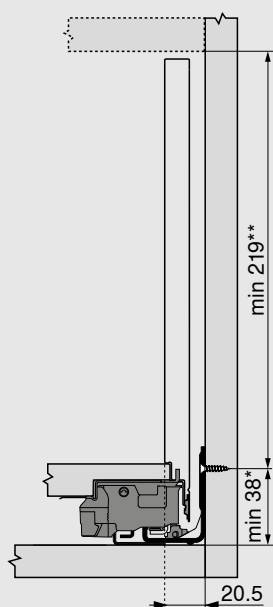
-	Chipboard screw		
	Ø (mm)	Length (mm)	
	3.5	15	For front fixing bracket
	3.5	17	For front fixing bracket
We recommend chipboard screws Ø 4 x 15 mm for connecting the cabinet profile to the cabinet			

-	Fixing screw (pan head screw)		
	Ø (mm)	Length (mm)	
	4	15	For connecting chipboard back fixings to chipboard back and drawer sides to drawer base
In order to achieve optimal assembly, we recommend that you use pan head screws for the chipboard back and drawer side			

-	System screw		
	Ø (mm)	Length (mm)	
	6	14.5	For connecting the cabinet profile to the cabinet

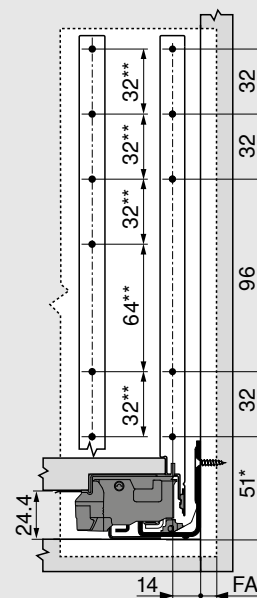
Planning

Space requirements in the cabinet



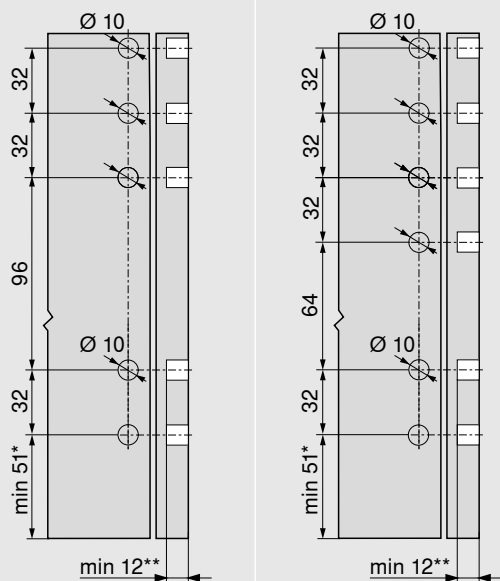
*	+ 1 mm if cabinet profile is installed before cabinet assembly
**	Incl. 2 mm tilt adjustment

Front installation dimensions for screw-on assembly



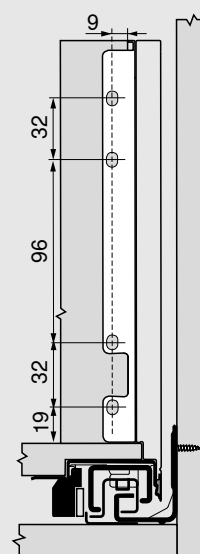
FA	Front overlay
*	+ 1 mm if cabinet profile is installed before cabinet assembly
**	Alternative 4a

Front drilling distances for EXPANDO/EXPANDO T



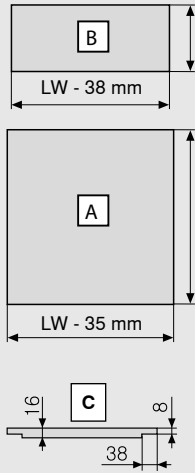
4	4a
*	+ 1 mm if cabinet profile is installed before cabinet assembly
**	min. 6 mm for EXPANDO T

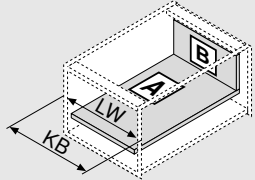
Back installation dimensions



Planning

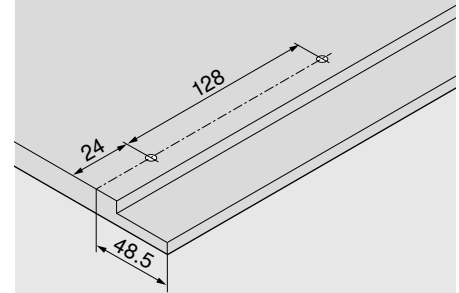
Cutting dimensions for 16 mm chipboard



Chipboard back		B (mm)
Height		212
Drawer base		A (mm)
Chipboard back		NL - 10
Rebate dimensions		C
		
KB	Cabinet width	
LW	Internal cabinet width	
NL	Nominal length	

Drilling dimensions

Drawer base



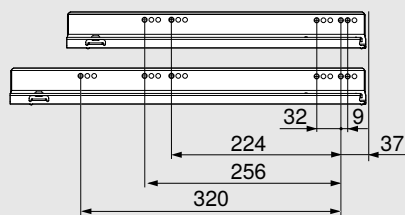
Hole spacing – Cabinet profiles

Cabinet profile 750 – 40 kg

Nominal length NL (mm)

450 | 500

550 | 600



Hole spacing – Cabinet profiles

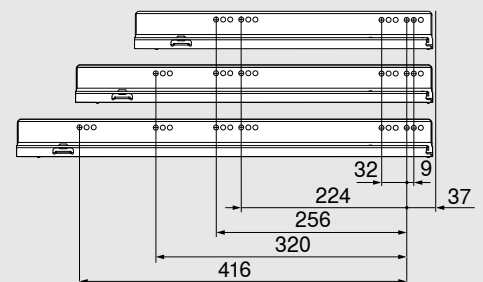
Cabinet profile 753 – 70 kg

Nominal length NL (mm)

450

500 | 550 | 600

650

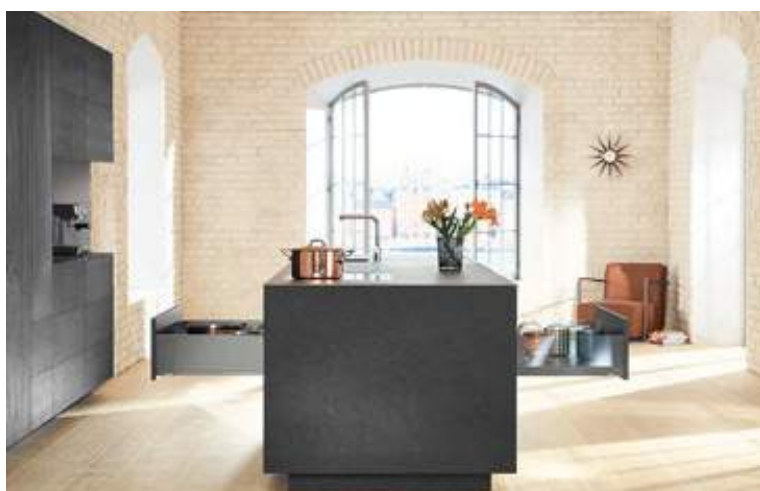


Internal cabinet depth LT min. = nominal length NL + 3 mm



myLEGRABOX

You have the option of purchasing the LEGRABOX special edition collection in small minimum order quantities, or you can now create your very own designs with LEGRABOX individual. Order decorative elements (outer sides) and drawer sides (inner sides) separately and assemble them in your own workshop in just a few steps, This gives you the freedom and flexibility to manufacture stunning drawer designs exactly as you wish.



LEGRABOX pure and LEGRABOX free

LEGRABOX pure with metal drawer sides and LEGRABOX free with design elements. Customize your pull-out with your own logo as a printed or embossed branding element. Give LEGRABOX free that special added something with your own design elements made of wood or any other material of your choice.



LEGRABOX special edition

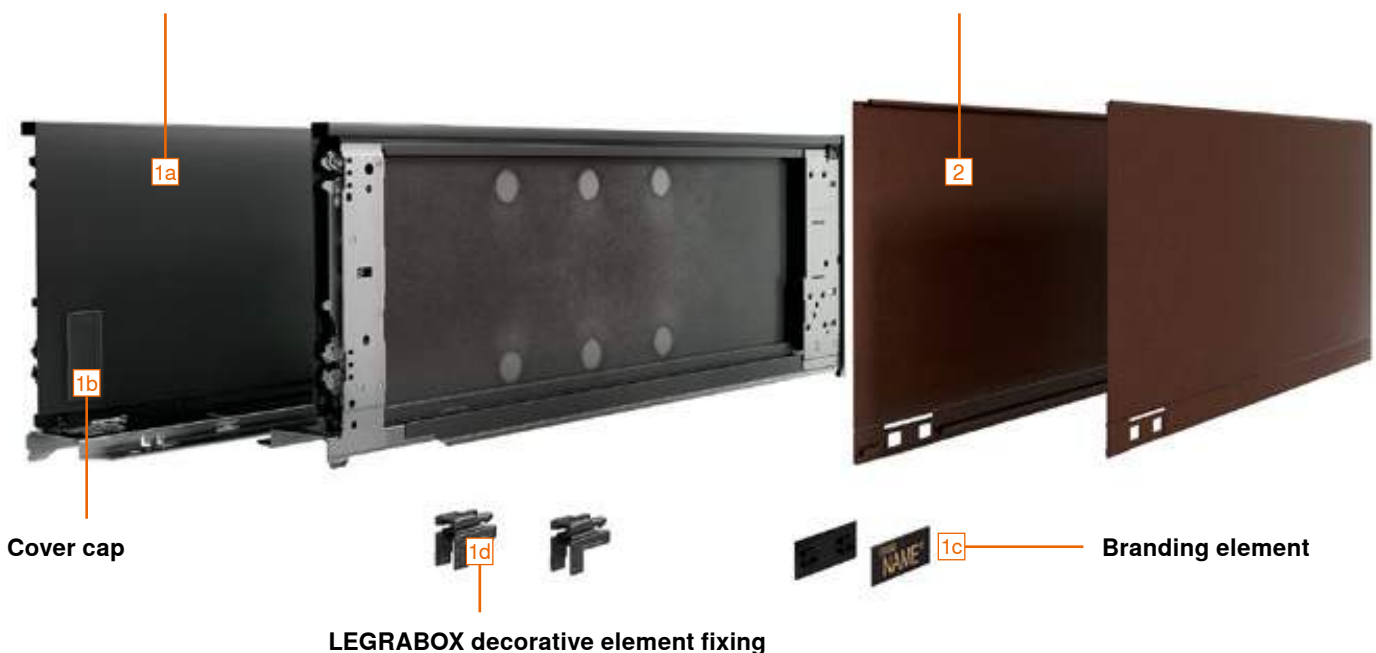
LEGRABOX special edition is a collection of stunning, colour coordinated drawer side looks based on the new colour, carbon black matt. It allows you to create amazing material mixes with anti-fingerprint stainless steel, a special 3D carbon look (over the entire drawer side) or a noble rust structured finish. Use the wide range of creative options to produce your very own special design and add a personal touch with custom branding elements.

LEGRABOX individual

LEGRABOX individual lets manufacturers explore their creative side. Be it classic with refined design accents or extravagant, LEGRABOX individual gives you a wealth of creative freedom through which to produce unique designs - by mixing colours and materials or by printing, laser texturing or embossing the decorative element with custom logos and motifs.

Drawer side without decorative element (inner drawer side)

Decorative element (outer side)



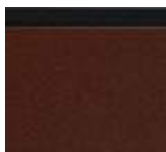
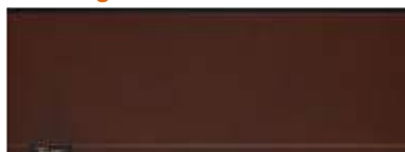
Notes: Different terms and conditions apply to the different design levels. Blum checks the feasibility of customized designs.

LEGRABOX special edition – Final assembly on site

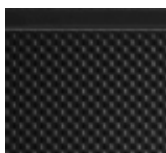


- The decorative element (outer side) can be selected in various designs even for minimum order quantities
- The drawer side (inner side) and the decorative element (outer side) are delivered separately and can be combined as desired quickly and easily
- A special collection of stunning drawer side looks

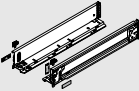
Ordering information



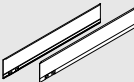

- Drawer side (inner side): Carbon black matt (CS-M)
- Decorative element (outer side): Noble rust (NR)
- With design line and branding element, can be personalized with your own logo









- Drawer side (inner side): Carbon black matt (CS-M)
- Decorative element (outer side): Carbon black matt/carbon look (CSCL)
- Without design line, with branding element, can be personalized with your own logo

1		Drawer side set (inner side)			
	Colour		CS-M		
	Nominal length NL (mm)			Drawer side height	
				M	C
	270	770M2701S	770C2701S		
	350	770M3501S	770C3501S		
	400	770M4001S	770C4001S	770F4001S	
	450	770M4501S	770C4501S	770F4501S	
	500	770M5001S	770C5001S	770F5001S	
	550	770M5501S	770C5501S	770F5501S	
	600	770M6001S	770C6001S	770F6001S	
650	770M6501S	770C6501S	770F6501S		
Consisting of:					
1a	1 x	Drawer side (inner side) left/right			
1b	2 x	Cover caps			
1c	2 x	Branding element, embossed with Blum logo			
1d	2 x	LEGRABOX decorative element fixing			
Note					
The drawer side in height N is not included in the range of design options. We recommend using a drawer side in height N that goes with the customized (inner) drawer side.					

Ordering information

2		Decorative element (outer side)							
		Design line		With design line for branding element					
		Drawer side height		Nominal length NL (mm)		Colour			
						CSCL ¹	NR		
		M	270–650	770MxxxASGC	770MxxxAS				
		C	270–650	770CxxxASGC	770CxxxAS				
		F	400–650	770FxxxASGC	770FxxxAS				
		xxx	Nominal length NL (mm)						
1	Without design line with integrated branding								
Consisting of:									
2	1 x	Decorative element (outer side) left/right							
1c		Personalized branding element							
		Version		Symmetrical					
		Material		Nylon					
		Print Embossing		Minimum order quantity (pcs.)		Colour			
						SW-M	OG-M	CS-M	IN-G
		Custom printed	1000	2x	ZA7.0700xxxABD		ZA7.0709xxxAB		
		Custom embossed (recessed design)	5000	2x	ZA7.0700xxxABD		ZA7.0709xxxAB		

Accessories

-	Insulation piece				
	Colour	Black			
	Material	Foam			
	Drawer side height	Nominal length NL (mm)			
	M	270–650 ¹			 770M0009
	C	270–650			 770C0009
	F	400–650			 770F0009
Note					
As an option, an insulation piece can be used between the drawer side (inner side) and the decorative element (outer side) to achieve improved noise reduction					
¹	For nominal lengths NL 270–300 mm, the insulation piece must be halved at the perforation				

Info

Different terms and conditions apply to the different design levels. Blum checks the feasibility of customized designs.

SW-M	Silk white matt	CSCL	Carbon black/carbon look
OG-M	Orion grey matt	NR	Noble rust
CS-M	Carbon black matt	IN-G	In-mould brushed stainless steel
INGL	Anti-fingerprint stainless steel	KU-G	In-mould brushed copper
		GO-G	In-mould brushed gold

LEGRABOX individual – Final assembly on site



- Starting from an increased minimum order quantity, you can equip **LEGRABOX individual** with your own design or logo
- We would be happy to advise you and check the feasibility of your customized designs – get in touch with your personal Blum contact: blum.com/contacts
- The drawer side (inner side) and the decorative element (outer side) are delivered separately and can be combined as desired quickly and easily
- Design options
Colour mix | Material mix | Printing | Laser texturing | Embossing


Ordering information

LEGRABOX individual – Colour mix	
	<ul style="list-style-type: none"> – Drawer side (inner side): in various colours – Decorative element (outer side): in a range of colours
	With design line and branding element, can be personalized with your own logo Without design line with integrated branding, can be personalized with your own logo
Illustration	



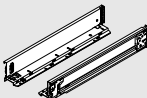
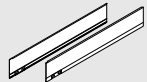


		1a	Drawer side without decorative element (inner drawer side)							
			Drawer side height		Nominal length NL (mm)			Colour		
								SW-M	OG-M	CS-M
			M C F		270 350 400 450 500 550 600 650			☎ 770Xxxx1S		
			X	Drawer side height						
			xxx	Nominal length NL (mm)						
Consisting of:										
1a		-	Drawer side without decorative element (inner drawer side)							
Order left and right separately										

	2	Decorative element (outer side)							
	Drawer side height		Nominal length NL (mm)		Design line	Colour			
						SW-M	OG-M	CS-M	
	M C F		270 350 400 450 500 550 600 650		With design line for branding element	☎ 770XxxxAS			
	M C F		270 350 400 450 500 550 600 650		Without design line with integrated branding	☎ 770XxxxASR			
	X	Drawer side height							
	xxx	Nominal length NL (mm)							
Consisting of:									
2	-	Decorative element (outer side) left/right							



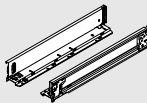
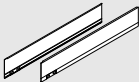


	1b	Internal cover cap				
	Version		Symmetrical			
	Material		Nylon			
	Embossing		Minimum order quantity (pcs.)		Colour	
					SW-M	OG-M
	Blum		1000		ZA7.5700.BT	
Consisting of:						
1b	-	Internal cover cap				

	1d	LEGRABOX decorative element fixing		
	Colour	Dark grey		
	Material	Nylon		770.0008

Ordering information

LEGRABOX individual – Printing											
						<div><div></div><div>Colour and material mix possible</div><div>Drawer side (inner side): in various colours</div><div>Decorative element (outer side): in different colours</div><div>Without design line, partial or full printing in different colours, with Blum logo, custom logo or individual motifs</div></div>					
Illustration											
1aDrawer side without decorative element (inner drawer side)											
		Drawer side height		Nominal length NL (mm)			Colour				
		M C F		270 350 400 450 500 550 600 650			SW-M	OG-M	CS-M	INGL	
		X		Drawer side height			770Xxxx1S				770Xxxx1I
		xxx		Nominal length NL (mm)							
Consisting of:											
1a		-		Drawer side without decorative element (inner drawer side)							
Order left and right separately											
2Decorative element (outer side)											
		Drawer side height		Nominal length NL (mm)		Design line		Colour			
		M C F		270 350 400 450 500 550 600 650		Without design line with integrated branding		SW-M	OG-M	CS-M	INGL
		X		Drawer side height			770XxxxASR				770XxxxAIR
		xxx		Nominal length NL (mm)							
Consisting of:											
2		-		Decorative element (outer side) left/right							
1bInternal cover cap											
		Version			Symmetrical						
		Material			Nylon						
		Embossing			Minimum order quantity (pcs.)		Colour				
		Blum			1000		SW-M	OG-M	CS-M	INGL	
							ZA7.5700.BT				ZA7.5709.BT
Consisting of:											
1b		-		Internal cover cap							
1dLEGRABOX decorative element fixing											
		Colour			Dark grey						
		Material			Nylon					770.0008	

Ordering information

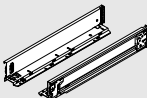
<input type="checkbox"/>	LEGRABOX individual – Laser texturing								
				<div><div></div><div>Drawer side (inner side): in various colours</div><div>Decorative element (outer side): in anti-fingerprint stainless steel (INGL)</div><div>Without design line, partial laser texturing, with Blum logo, custom logo or individual motifs</div></div>					
Illustration									
<input type="checkbox"/>	1a	Drawer side without decorative element (inner drawer side)							
	Drawer side height		Nominal length NL (mm)		Colour				
	M C F		270 350 400 450 500 550 600 650		SW-M	OG-M	CS-M	INGL	
	X		Drawer side height		☎ 770Xxxx1S				☎ 770Xxxx1I
	xxx		Nominal length NL (mm)						
Consisting of:									
1a	-	Drawer side without decorative element (inner drawer side)							
Order left and right separately									
<input type="checkbox"/>	2	Decorative element (outer side)							
	Drawer side height		Nominal length NL (mm)		Design line		Colour		
	M C F		270 350 400 450 500 550 600 650		Without design line with integrated branding		INGL		
	X		Drawer side height		☎ 770XxxxAIL				
	xxx		Nominal length NL (mm)						
Consisting of:									
2	-	Decorative element (outer side) left/right							
<input type="checkbox"/>	1b	Internal cover cap							
	Version		Symmetrical						
	Material		Nylon						
	Embossing		Minimum order quantity (pcs.)		Colour				
	Blum		1000		SW-M	OG-M	CS-M	INGL	
				ZA7.5700.BT				ZA7.5709.BT	
Consisting of:									
1b	-	Internal cover cap							
<input type="checkbox"/>	1d	LEGRABOX decorative element fixing							
	Colour		Dark grey						
	Material		Nylon		770.0008				

Info

Different terms and conditions apply to the different design levels. Blum checks the feasibility of customized designs.

SW-M	Silk white matt	CS-M	Carbon black matt
OG-M	Orion grey matt	INGL	Anti-fingerprint stainless steel

Ordering information

<input type="checkbox"/>	LEGRABOX individual – Embossing				
				<ul style="list-style-type: none">– Colour and material mix possible– Drawer side (inner side): in various colours– Decorative element (outer side): in different colours Without design line, partial embossing, with Blum logo, custom logo or individual motifs	
Illustration					
<input type="checkbox"/>	1a	Drawer side without decorative element (inner drawer side)			
	Drawer side height		Nominal length NL (mm)	Colour	
	M C F		270 350 400 450 500 550 600 650	SW-M OG-M CS-M	
	770Xxxx1S				
	X	Drawer side height			
xxx		Nominal length NL (mm)			
Consisting of:					
1a	-	Drawer side without decorative element (inner drawer side)			
Order left and right separately					
<input type="checkbox"/>	2	Decorative element (outer side)			
	Drawer side height		Nominal length NL (mm)	Design line	
	M C F		270 350 400 450 500 550 600 650	Without design line with integrated branding	
	770XxxxASR				
	X	Drawer side height			
xxx		Nominal length NL (mm)			
Consisting of:					
2	-	Decorative element (outer side) left/right			
<input type="checkbox"/>	1b	Internal cover cap			
	Version		Symmetrical		
	Material		Nylon		
	Embossing		Minimum order quantity (pcs.)	Colour	
	Blum		1000	SW-M OG-M CS-M	
770XxxxASR					
Consisting of:					
1b	-	Internal cover cap			
<input type="checkbox"/>	1d	LEGRABOX decorative element fixing			
	Colour		Dark grey		
	Material		Nylon		
770.0008			770.0008		




Info

Different terms and conditions apply to the different design levels. Blum checks the feasibility of customized designs.

SW-M	Silk white matt	CSCL	Carbon black/carbon look
OG-M	Orion grey matt	NR	Noble rust
CS-M	Carbon black matt	IN-G	In-mould brushed stainless steel
INGL	Anti-fingerprint stainless steel	KU-G	In-mould brushed copper
		GO-G	In-mould brushed gold

Ordering information


Accessories

Insulation piece				
	Colour	Black		
	Material	Foam		
	Drawer side height	Nominal length NL (mm)		
	M	270–650	¹	☎ 770M0009
	C	270–650		☎ 770C0009
	F	400–650		☎ 770F0009
Note				
As an option, an insulation piece can be used between the drawer side (inner side) and the decorative element (outer side) to achieve improved noise reduction				
¹	For nominal lengths NL 270–300 mm, the insulation piece must be halved at the perforation			












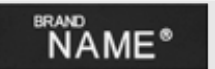



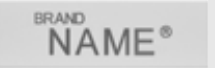
Personalized branding element



- The branding element enables customization across all LEGRABOX design options
- Select the branding element that best fits your interpretation of LEGRABOX
- We will print or emboss the logo in your desired colour and put it on the drawer side
- Opt for the new metallic finishes and printing in silver, gold or copper to create impressive highlights
- Produce a unique design that underlines the quality of your furniture.

Personalized branding element							
	Version	Symmetrical					
	Material	Nylon					
	Printing Embossing	Minimum order quantity (pcs.)		Colour			
				SW-M	OG-M	CS-M	IN-G KU-G GO-G
	Custom printed	1000	2x	ZA7.0700xxxABD		ZA7.0709xxxAB	
	Custom embossed (recessed design)	5000	2x	ZA7.0700xxxABD		ZA7.0709xxxAB	

Design examples


				
Colour	In-mould brushed gold	In-mould brushed copper	In-mould brushed stainless steel	Orion grey matt
Embossing	Recessed design	Recessed design	Recessed design	Recessed design
				
Colour	In-mould brushed gold	In-mould brushed stainless steel	In-mould brushed stainless steel	Carbon black matt
Printing	Metallic gold	Metallic silver	Black	Metallic gold
				
Colour	Carbon black matt	Orion grey matt	Carbon black matt	Carbon black matt
Printing	Metallic copper	Metallic copper	Metallic silver	White
				
Colour	Silk white matt	Silk white matt	Silk white matt	Silk white matt
Printing	Metallic gold	Metallic silver	Black	Grey


Fixing system for thin fronts – EXPANDO T



- 3 different applications – lift systems | hinge systems | box systems
- Thin fronts of 8 mm or more
- EXPANDO T – pre-assembled fixing system
- Different front materials

Ordering information

Front fixing bracket		
	Height	
	N	ZF7N70T2
	M	ZF7M70T2
	C	ZF7C70T2

Front/base stabilizer			
	Fixing method	Colour	
	EXPANDO T	RAL 7037 dust grey	Z96.00T1
<ul style="list-style-type: none">– For stabilizing wide fronts and drawer bases– Reinforces the connection between the drawer base and the front– Recommendation: Cabinet width KB > 600 mm: 1 pc Cabinet width KB > 900 mm: 2 pcs Front height FH > 380 mm: 1 pc			

Planning	
Space requirements in the cabinet	Drilling distances – front
	<p>X = 14 mm + front overlay FA</p> <p>* Min. 80 mm</p> <p>** For stone and ceramics +0.2/-0.1 mm</p>

EXPANDO T			
Area of application and assembly recommendation			
<p>EXPANDO T is suitable for fixing Blum fittings to thin cabinet fronts of all types of materials.</p> <p>Panels can be just 8 mm thick or more, provided they are sufficiently stable and strong.</p>	Materials tested by Blum		Transverse tensile strength (N/mm²)
	Chipboard		> 0.40
	MDF		> 0.60
	HDF		
	HPL		
	Mineral composites		
	Granite stone – Nero Assoluto		
	Artificial stone – quartz composite		
	Ceramic panels		
	Nm Minimum tightening torque		

Liability disclaimer

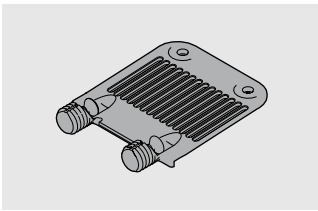
Blum accepts no liability for the use of EXPANDO T in combination with materials not listed or fittings from other manufacturers. It is recommended that assembly be carried out by an experienced furniture manufacturer.



Information on assembly and adjustment

www.blum.com/expando-t-9

Front/base stabilizer



— For supporting wide drawer bases

Ordering information

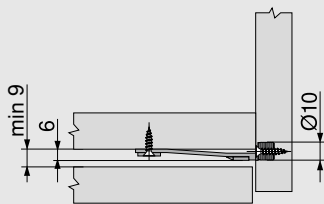
Fixing method	Colour	
EXPANDO	RAL 7037 dust grey	Z96.10E1

Recommendation

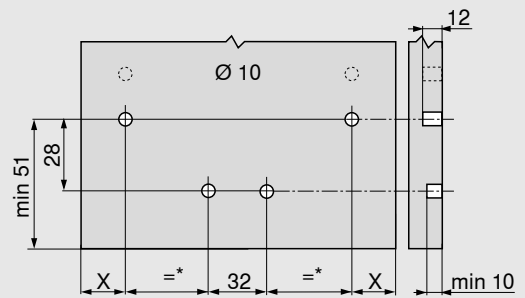
Cabinet width KB > 900 mm: 1 piece

Planning

Space requirements in the cabinet



Drilling distances – front



X = 14 mm + front overlay FA

* Min. 72 mm

Side stabilizer



- Additional stabilizing for extra wide pull-outs
- Recommendation: Cabinet width KB 900–1400 mm
- Aluminium rod suitable for cabinet widths up to 1400 mm, for cutting to size
- No additional space requirement at the bottom
- Suitable for use with BLUMOTION, SERVO-DRIVE, TIP-ON BLUMOTION

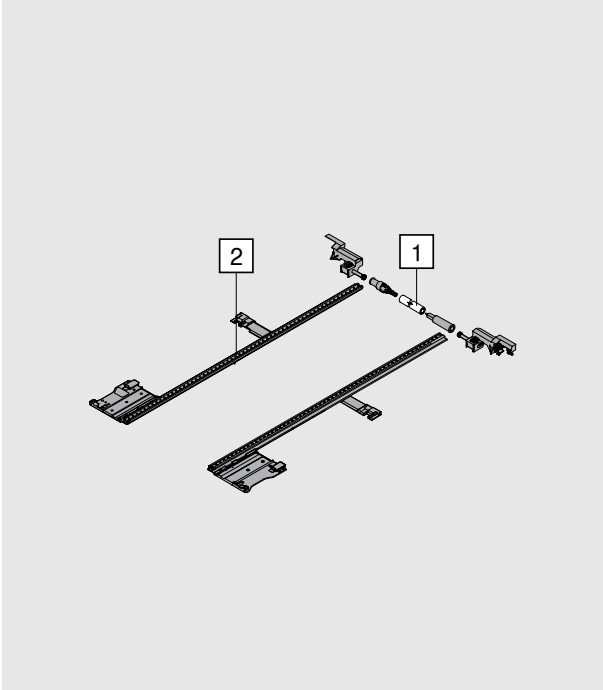
Ordering information	
Nominal length NL (mm)	
270–650	ZS7M650LU
Cutting	
1	Internal cabinet width LW - 295 mm
2	Nominal length NL + 10 mm

Planning

Space requirements in the cabinet

NL

Nominal length

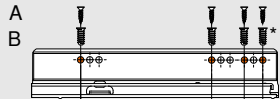


Planning

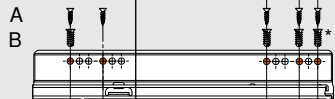
Cabinet profile 750 – 40 kg

Nominal length NL (mm)

NL 270



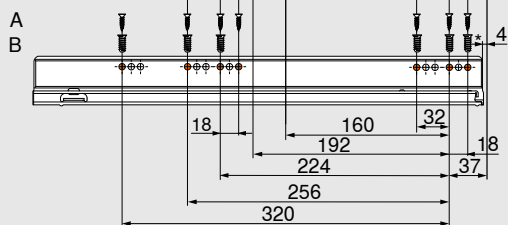
NL 350



NL 400–500



NL 550–600

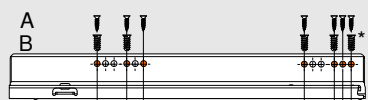


A	Chipboard screw Ø 4 x 15 mm
B	System screw Ø 6 x 14.5 mm
*	Can be replaced with chipboard screw Ø 4 x 15 mm

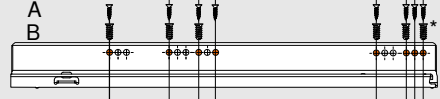
Cabinet profile 753 – 70 kg

Nominal length NL (mm)

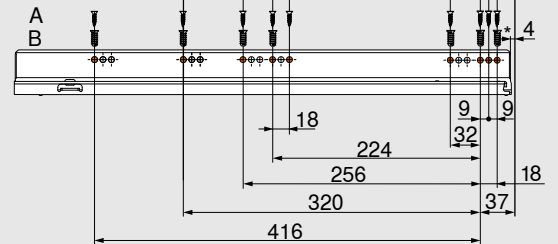
NL 450



NL 500–600



NL 650



A	Chipboard screw Ø 4 x 15 mm
B	System screw Ø 6 x 14.5 mm
*	Can be replaced with chipboard screw Ø 4 x 15 mm

BOXFIX plus



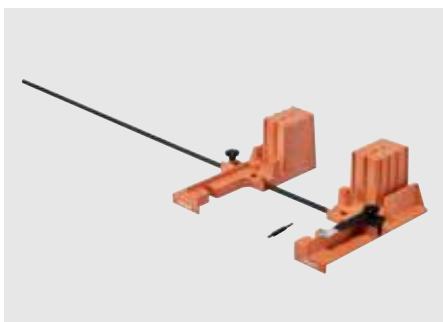
- Pneumatic assembly device for assembling drawers and high fronted pull-outs
- Assembly type: Screws or nails
- Nominal length NL 270–650 mm
- Cabinet width KB 250–1200 mm
- Back heights up to 250 mm (wood)
- Material: Aluminium/steel

Ordering information

BOXFIX plus

ZMM.2500

BOXFIX E-L



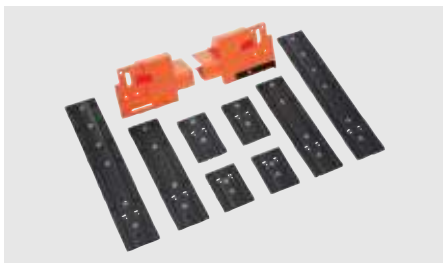
- Assembly device for drawers and high fronted pull-outs
- Assembly type: Screws
- Nominal length: 270 – 650 mm
- Cabinet width: 250 – 1200 mm
- Back height: up to 250 mm
- Material: Nylon/steel
- BOXFIX for drawer base thicknesses of 18 mm on request

Ordering information

BOXFIX E-L

ZML.0700.01

Marking template for LEGRABOX



- Template for marking the fixing positions of front fixings
- Material: Nylon/steel

Ordering information

Marking template for LEGRABOX

ZML.3710

Drilling template for LEGRABOX base/back



- Template for pre-drilling fixing positions on the drawer base (connection of drawer side to drawer base and back panel to drawer base)
- Template for pre-drilling fixing positions on the chipboard back (connection of chipboard back, chipboard back fixing)
- Material: Nylon/steel

Ordering information

Drilling template for LEGRABOX base/back

ZML.7000

Base router



- For routing the rebate for LEGRABOX drawer bases with precision and ease
- Nominal length: 270 – 650 mm

Ordering information

Base router

1050 W

M35.7200

MINIPRESS P



- Allows fixing holes to be drilled for the LEGRABOX front fixing bracket, cabinet profiles, drawer bases and chipboard back fixings

Ordering information

MINIPRESS P

M53.1050

EASYSTICK



- EASYSTICK – the new, automatic and easy to set up ruler system for drilling and insertion machines from Blum
- Tool-free adjustment and digital determination of fixing positions for the LEGRABOX front fixing bracket and cabinet profiles
- Transfer planned data from the Cabinet Configurator directly to EASYSTICK via a USB stick
- The barcode scanner allows you to retrieve and edit imported manufacturing and drilling data

Ordering information

EASYSTICK

Ruler

MZD.2000

Computer

MZD.5000

Glass cutter set



Illustration

- Cutting tool for cutting glass design elements to the desired size

Ordering information

Glass cutter set

65.8000

Consisting of:

1 x Oil glass cutter

1 x Cutting liquid

1 x Diamond file

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E-mail: info@blum.com
www.blum.com

Our sites in Austria, Poland and China are certified to the international standards mentioned below.
Our site in the USA is certified to ISO 9001.
Our site in Brazil is certified to ISO 9001, ISO 14001 and ISO 45001.



ISO 9001
Certified Quality
System



ISO 14001
Certified Environmental
System



ISO 50001
Certified Energy
System

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