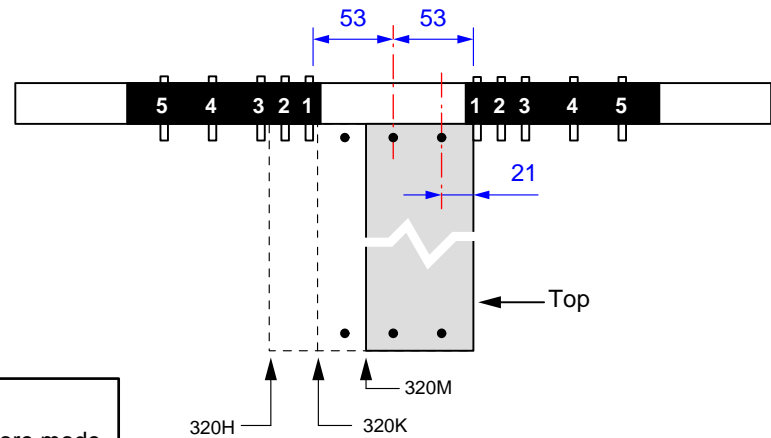
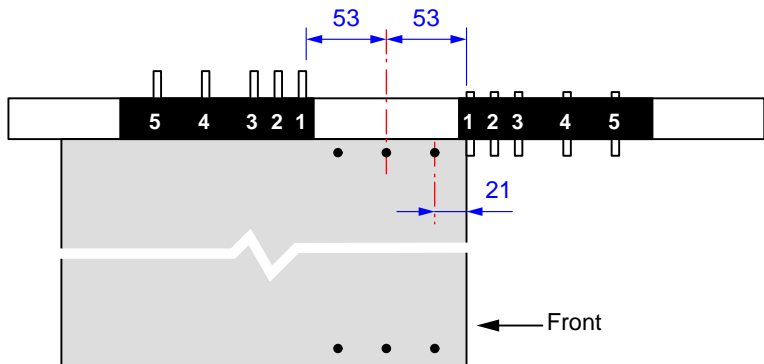


Standard Drawer Bottom

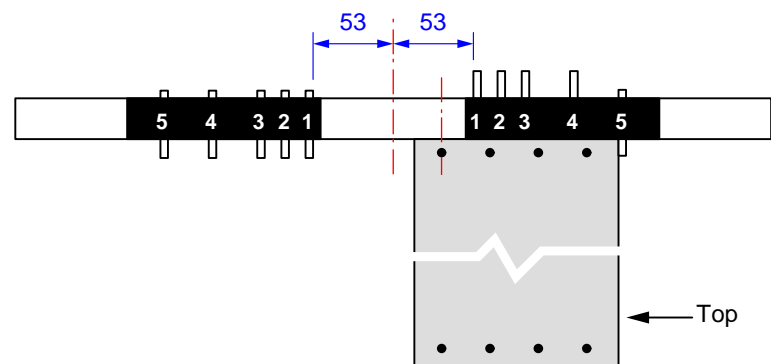


Drawer Backs

For all drilling:
 - MINIPRESS / DRILL in line bore mode
 - (3) 5mm bits installed
 - Fence depth set at 9mm
 - First pin on MINISTICK set at 53mm



Interior Drawer Bottom



**320H Drawer Back
2nd drilling position**

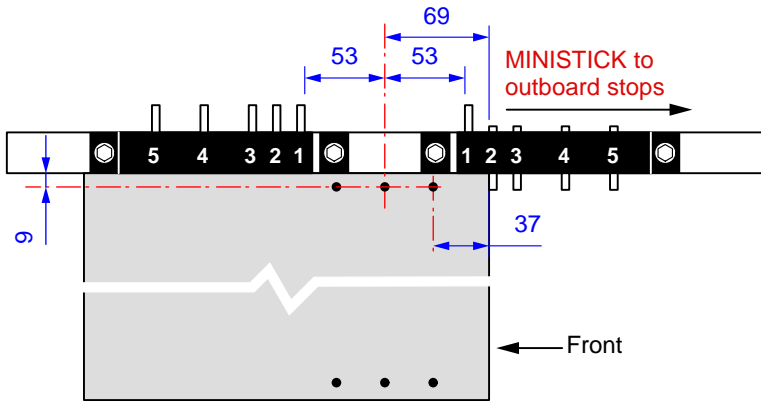
Drilling drawer bottoms and backs for METABOX C15
Setup for when no Gallery Rails are used

Dimension in millimeters, inch equivalents as noted
 Subject to technical modifications without notice.

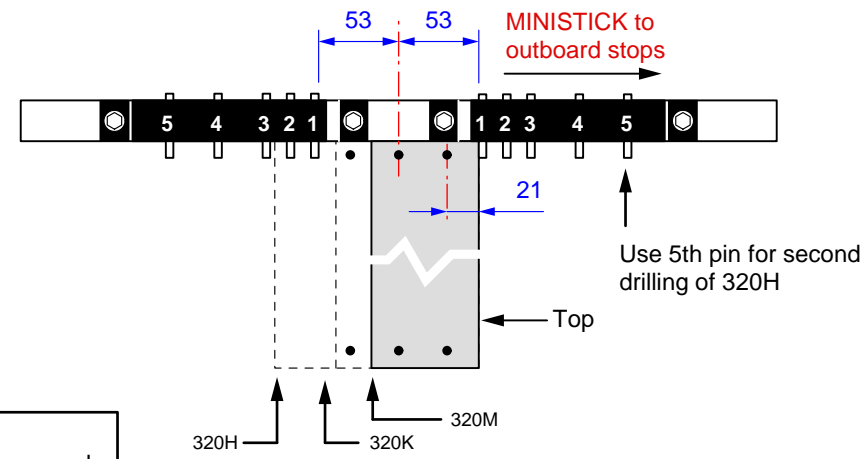


Blum, Inc
 Stanley, NC 28164

Description	Date	Author	Index	Scale	Drawing No.	Page No.
MZS.0040 MINISTICK applications	4/7/04			5:1	BUS0088	1

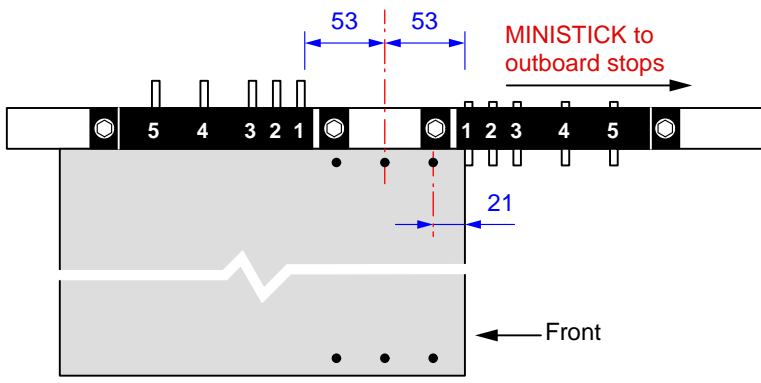


Standard Drawer Bottom

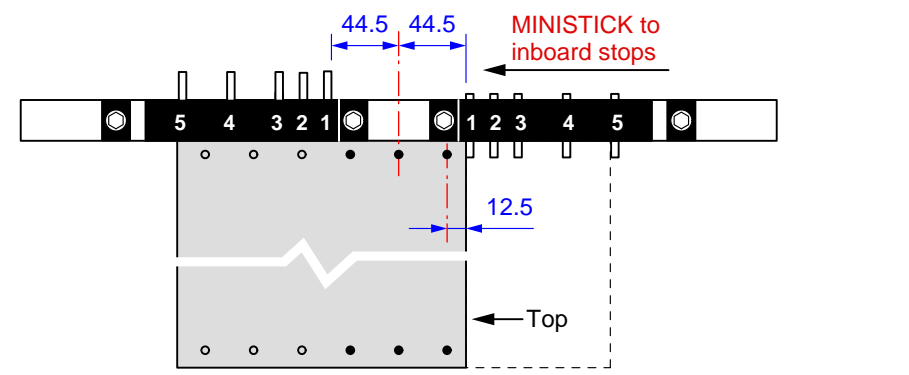


Standard Drawer Backs

For all drilling:
 - MINIPRESS / DRILL in line bore mode
 - (3) 5mm bits installed
 - Fence depth set at 9mm
 - Use MINISTICK stops to alternate between bottom and back drilling



Interior Drawer Bottom



Gallery Drawer Back

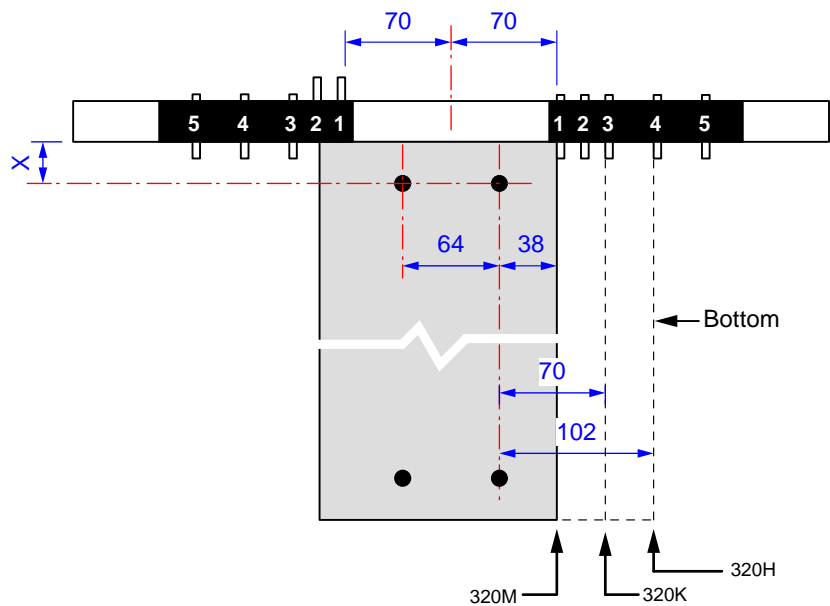
Drilling drawer bottoms and backs for METABOX C15
Setup for when Gallery Rails are used

Dimension in millimeters, inch equivalents as noted
 Subject to technical modifications without notice.

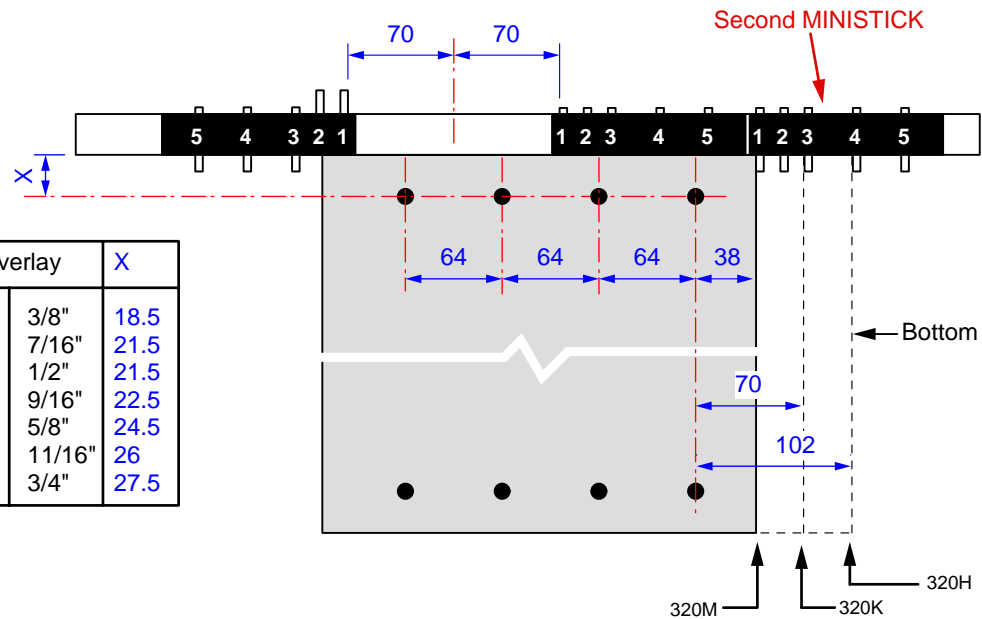


Blum, Inc
 Stanley, NC 28164

Description	Date	Author	Index	Scale	Drawing No.	Page No.
MZS.0040 MINISTICK applications	4/7/04		02	5:1	BUS0088	2



Standard Drawer Fronts
Process 32



Drawer Fronts with Galleries
Process 32

For overlay		X
10	3/8"	18.5
11	7/16"	21.5
13	1/2"	21.5
14	9/16"	22.5
16	5/8"	24.5
17.5	11/16"	26
19	3/4"	27.5

For all drilling:
 - MINIPRESS / DRILL in line bore mode
 - (2) 10mm bits installed
 - Fence setting (X) variable according to drawer front overlay

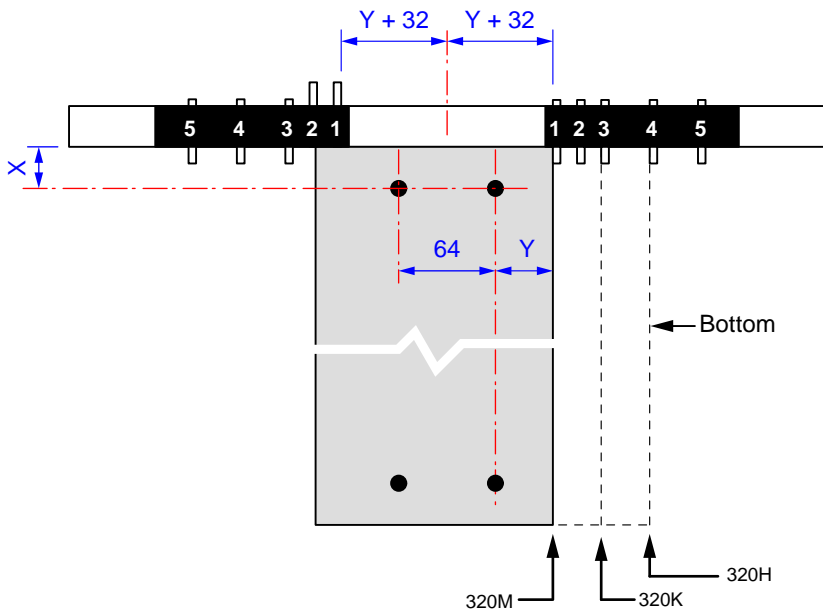
Drilling drawer fronts

Dimension in millimeters, inch equivalents as noted
 Subject to technical modifications without notice.



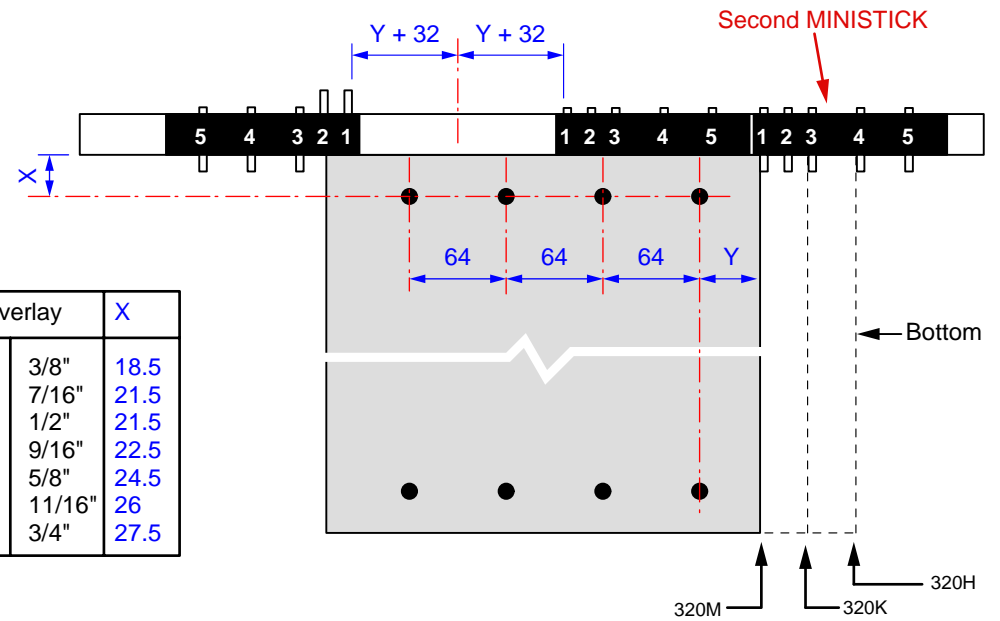
Blum, Inc
 Stanley, NC 28164

Description	Date	Author	Index	Scale	Drawing No.	Page No.
MZS.0040 MINISTICK applications	4/7/04		00	5:1	BUS0088	3



**Standard Drawer Fronts
DynaPlan PRO**

For overlay		X
10	3/8"	18.5
11	7/16"	21.5
13	1/2"	21.5
14	9/16"	22.5
16	5/8"	24.5
17.5	11/16"	26
19	3/4"	27.5



**Drawer Fronts with Galleries
DynaPlan PRO**

For all drilling:
 - MINIPRESS / DRILL in line bore mode
 - (2) 10mm bits installed
 - Fence setting (X) variable according to drawer front side overlay
 - MINISTICK position (Y) variable according to drawer front bottom overlay

Drilling drawer fronts

Dimension in millimeters, inch equivalents as noted
 Subject to technical modifications without notice.



Blum, Inc
 Stanley, NC 28164

Description	Date	Author	Index	Scale	Drawing No.	Page No.
MZS.0040 MINISTICK applications	4/7/04		00	5:1	BUS0088	4