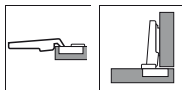


# Hinge systems 門鉸

## 120°- unsprung hinge 不帶彈簧



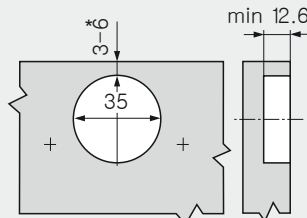
Overlay application  
直臂門鉸 70T5550.TL  
(門蓋3-5分用)



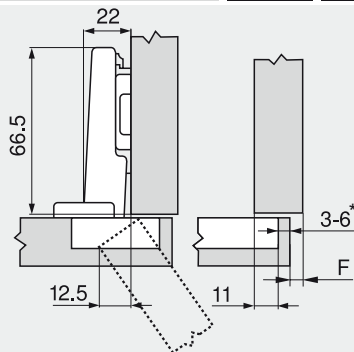
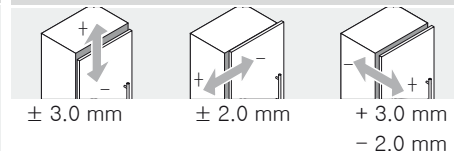
F Gap 間隙

\*3-6 mm Drilling distance 鉸杯鑽孔距離

Hinge boss assembly dimension 鉸杯安裝尺寸



Adjustment 調節



Minimum gap (F) for fronts 門板最少間隙

|  | Drilling distance TB<br>鉸杯鑽孔距離 (mm) | Thickness of door 門板厚度 (mm)                           |      |      |      |      |      |      |
|--|-------------------------------------|-------------------------------------------------------|------|------|------|------|------|------|
|  |                                     | 16                                                    | 18   | 19   | 20   | 21   | 22   | 24   |
|  | 3                                   | 0.9                                                   | 1.4  | 1.7  | 2.0  | 2.4  | 2.7  | 4.0  |
|  | 4                                   | 0.9                                                   | 1.4  | 1.6  | 1.9  | 2.4  | 2.6  | 3.7  |
|  | 5                                   | 0.9                                                   | 1.4  | 1.6  | 1.9  | 2.2  | 2.5  | 3.6  |
|  | 6                                   | 0.9                                                   | 1.3  | 1.5  | 1.8  | 2.1  | 2.4  | 3.4  |
|  | -                                   | Additional for + 2 mm side adjustment<br>+2 mm 左右調節外加 |      |      |      |      |      |      |
|  |                                     | +0.3                                                  | +0.4 | +0.5 | +0.5 | +0.5 | +0.6 | +0.5 |

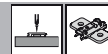
Drilling distance 鉸杯鑽孔距離

| Front overlay 門板重疊 (mm) |   |   |   |   |   |    |    |    |    |    |    |    |    |
|-------------------------|---|---|---|---|---|----|----|----|----|----|----|----|----|
|                         | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 |
| 0                       |   |   |   |   |   |    |    |    |    | 3  | 4  | 5  | 6  |
| 3                       |   |   |   |   |   |    | 3  | 4  | 5  | 6  |    |    |    |

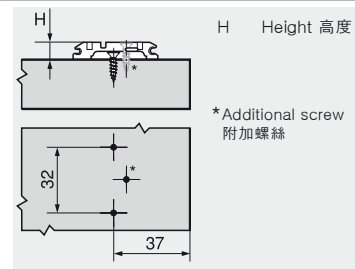
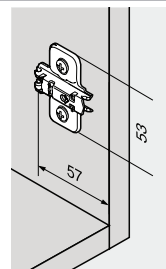
Mounting plate 底座墊高0或3 mm

Cruciform mounting plate 十字底座

37/32



- Fixing with chipboard screws  
使用木工螺絲  
Ø 3.5 and Ø 4 mm
- With height adjustment  
高度調節 ± 3 mm



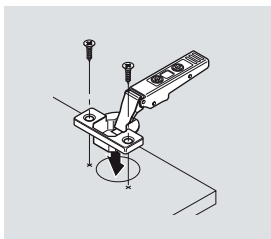
H Height 高度

\* Additional screw  
附加螺絲

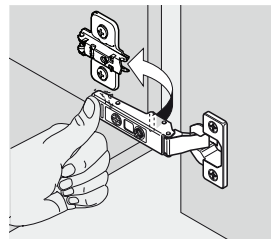
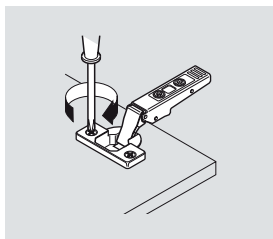
| Spacing 墊高 | Height 高度 | Part no. 編號 |
|------------|-----------|-------------|
| 0 mm       | 8.5 mm    | 173L6100    |
| 3 mm       | 11.5 mm   | 173L6130    |

# 120°-hinge

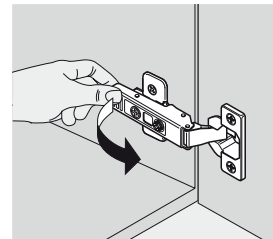
## Hinge 門鉸



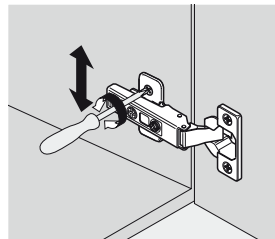
Hinge boss is fixed with 2 chipboard screws  
鉸杯以兩口木工螺絲固定



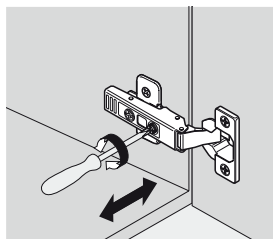
Assembly 安裝



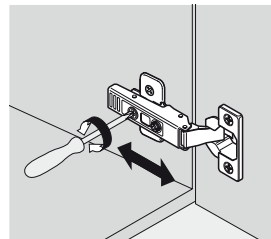
Removal 拆卸



Height adjustment 高度調節



Side adjustment 左右調節

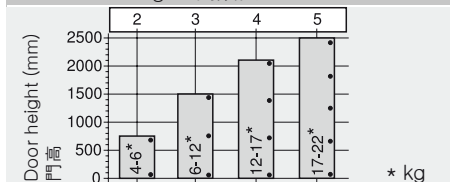


Depth adjustment 深度調節

## Cleaning Instructions 清潔指引

- Wipe using lightly damp soft cloth  
用微濕的軟布抹擦
- Only use clean water,  
do not use chemical cleaners  
使用清水便可,請勿使用化學清潔劑

## Number of Hinges 門鉸數量



The number of hinges depends on the door weight and front height  
門鉸數量取決於門的重量和高度

To achieve good stability, distances between hinges should be as large as possible  
請盡量拉大門鉸之間的距離以保持良好的穩定性

Information on weight and height apply to a standard door width of 600 mm  
負載數據和高度應用於門闊 600 mm

Blum Furniture Hardware  
Hongkong Limited

Tel.: 852-2572 2816

Fax: 852-2572 2817

E-Mail: [info.hk@blum.com](mailto:info.hk@blum.com)

[www.blum.com.hk](http://www.blum.com.hk)

