AVENTOS HS



Wood/wide aluminum frame door application

Lift mechanism set



- Lift mechanism (qty 2)
- #7 x 35 mm (1-3/8") wood screw (qty 10)

Part no.

Part no.

20S2A00.N5	20S2B00.N5	20S2C00.N5
20S2D00.N5	20S2E00.N5	20S2F00.N5
20S2G00.N5	20S2H00.N5	20S2I00.N5

Cover set





- Right and left cover plate
- Non-handed cover cap (qty 2)
- Colors: Light Gray, Dark Gray and Silk White

Cover set 20S8020.NA

Arm assembly set



- Right and left arm assembly
- Stabilizer rod cover cap (qty 2)

Arm assembly set

20\$3500.06

Part no.

Round stabilizer rod



- Aluminum rod length 1061 (41-3/4"), cut to size
- Length = interior cabinet opening minus 129 (5-1/16")

Part no.

Round stabilizer rod

20Q1061UN

NOTE: For cabinets wider than 48" two stabilizer rods and a stabilizer rod connector set required.

Wood/wide aluminum door hardware set



Arm assembly mounting plate (qty 2)

Part no.

Mounting plate set	20\$4200
Installation screw for wood	606N or 606P
Installation screw for alum	7072A

Right and left mounting plates Part no. Plate w/ bracket set 20S4F01

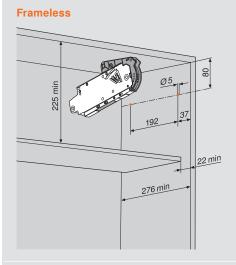


AWARNING

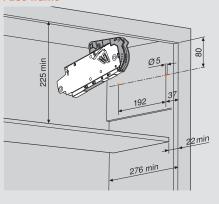
Risk of injury from spring-loaded arm

- Do not push arm assembly down or leave in the down position.
- Remove mechanism before installing or removing cabinet.

1 Locating pin locations and minimum depth



Face frame



NOTE: Face frame cabinets must be blocked out flush with the frame.

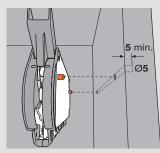
Part no.

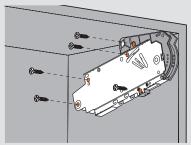
Universal individual template is available for pre-boring holes for locating pins.

65.1051.02

2 Attaching the lift mechanism

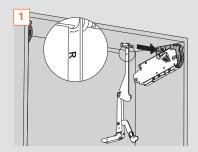
Align the two locating pins on the lift mechanism with the two \emptyset 5 x 5 holes bored in the side of cabinet, and attach the mechanism with the five wood screws provided.

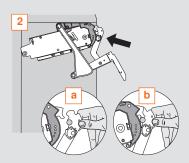


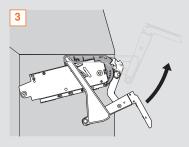


#7 x 35 mm (1-3/8") wood screws (qty 5)

3 Attaching the arm assembly







Before starting, see safety note on page 2.

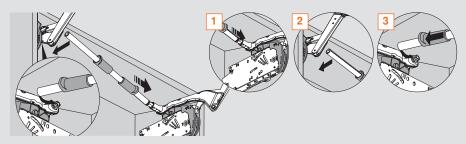
- Find the right and left arm assemblies and match them to the correct side of the cabinet.
- Attach the arm assembly to the lift mechanism as shown.
- 3. Lift up on the arm assembly to lock into place.



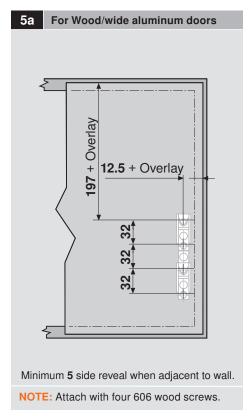
Risk of injury from spring loaded arm.

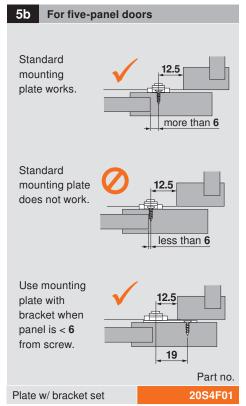
4 Attaching the stabilizer rod

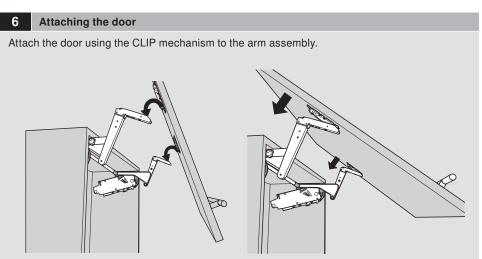
Cut the stabilizer rod to fit the cabinet. Length = Interior cabinet opening minus **129** (5-1/6") After cutting the rod to size follow steps 1, 2, and 3 below.



- 1 Slide the stabilizer arm cover caps onto the rod.
- 2 Attach the stabilizer rod to spring loaded arm assembly.
- 3 Slide stabilizer arm cover caps over rod on each end.

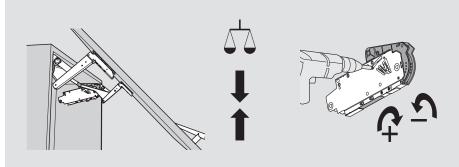






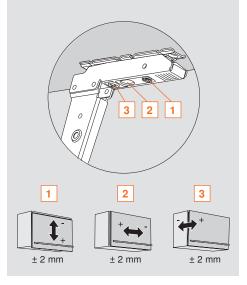
7 Adjusting the lift mechanism tension

Use a screw gun and the $\#2 \times 2$ POZI driver bit to adjust the lift mechanism to the desired tension.



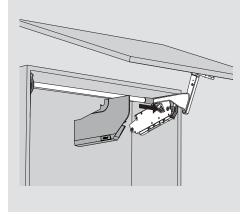
8 Adjusting the door

Use a POZI screwdriver to adjust cam adjustments for each of the three-dimensional adjustments.



9 Attach covers

Place the left and right cover plates over the appropriate lift mechanisms and snap them in place.





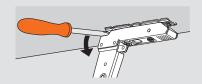
AWARNING

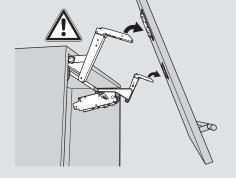
Risk of injury from spring-loaded arm

- Do not push arm assembly down or leave in the down position.
- Remove mechanism before installing or removing cabinet.

1 Removing the door

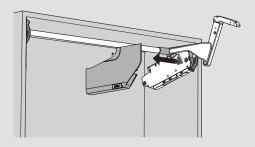
Open the door. Use a screwdriver to disengage the CLIP mechanism of the arm assembly from the mounting plate.





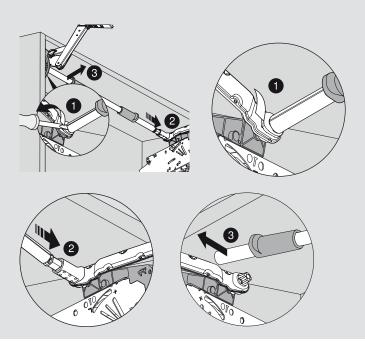
2 Remove the covers

Remove the left and right cover plates.



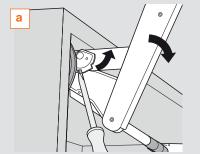
3 Remove the stabilizer rod

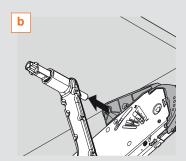
Pull back the stabilizer rod cover caps and push from left to right to release spring-loaded rod from arm assembly. Remove the Stabilizer rod from the cabinet.



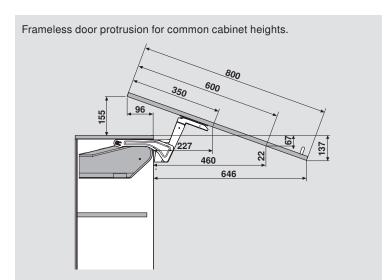
4 Removing the arm assembly

- a Use a screwdriver to disengage the arm assembly as shown.
- Bemove arm assembly from mechanism.
 Cabinet is now ready for transport.

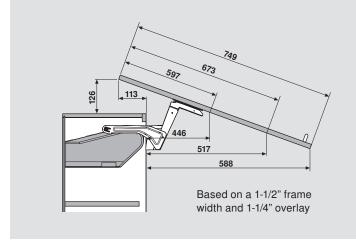




Other information



Face frame door protrusion for common cabinet heights.



1/32 .031 1/16 .063 3/32 .094 1/8 .125 5/32 .156 3/16 .188 7/32 .219 1/4 .25 9/32 .281 5/16 .313 11/32 .344 3/8 .375 13/32 .406 7/16 .438 15/32 .469 $^{1}/_{2}$.5 17/32 .531 9/16 .563 19/32 .594 5/8 .625 21/32 .656 11/16 .688 23/32 .719 3/4 .75 25/32 .781 13/16 .813 27/32 .844 7/8 .875 29/32 .906 15/16 .938 31/32 .969 25.4 1

Inch