

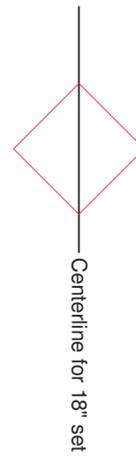
Do not cut the template for use with the 18" set



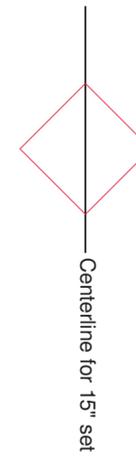
Cut on this line for use with the 15" set



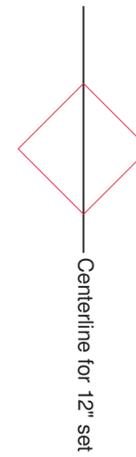
Cut on this line for use with the 12" set



Centerline for 18" set



Centerline for 15" set



Centerline for 12" set



Do not cut the template for use with the 18" set

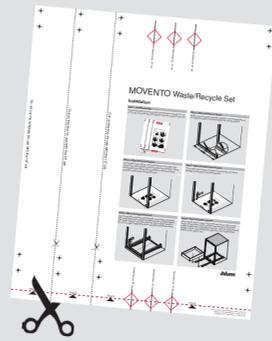


MOVENTO Waste/Recycle Set

Installation

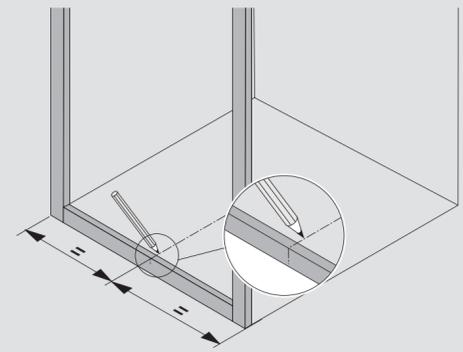
Step 1 – Prepare template

Remove template from box and read all instructions carefully. For 12" or 15" sets, cut off left side of template on the line marked for your set.



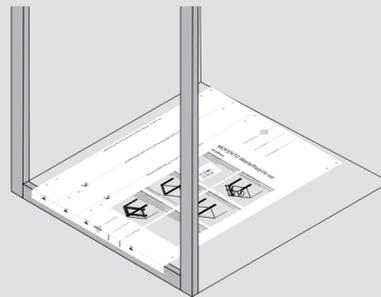
Step 2 – Mark centerline in cabinet

Using a framing square, mark the centerline of the cabinet opening. It is helpful to make a mark that extends 20" into the cabinet.



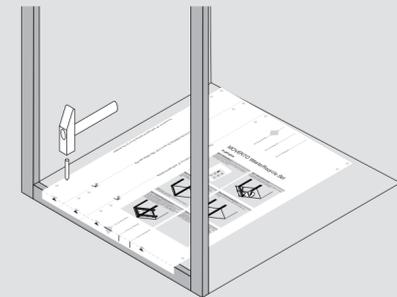
Step 3 – Align and secure template

Lay template inside cabinet. Line up fold with the front edge of the cabinet, then align template on the centerline, front and back. Taping the template to the cabinet face and bottom is required to keep template in place while marking the holes.



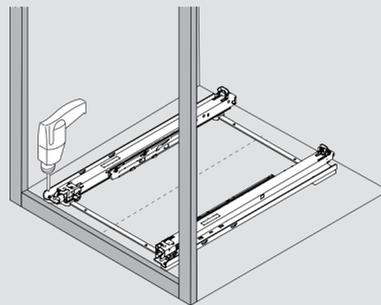
Step 4 – Mark mounting screw locations

Punch eight hole locations marked on the template, pre-boring through the template is not recommended.



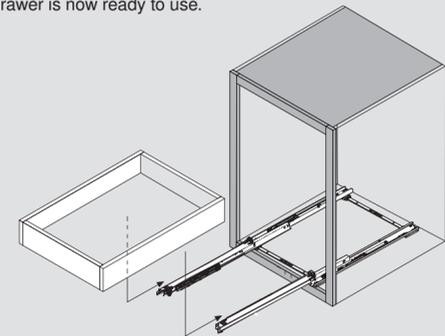
Step 5 – Mount the waste/recycle set

Remove template and place waste/recycle set on bottom of cabinet. Set runners back 15 and line up centerline mark on cabinet bottom with center marks on the metal cross rails. Use a power drill with a #2 x 2" (or longer) Phillips bit to secure all eight pre-attached screws.



Step 6 – Insert the drawer and bins

Attach drawer front to drawer. Extend the two runners fully and set drawer on top of them so the runners fit into notches in back of the drawer. Close drawer completely. Listen for a "click" as locking devices engage runners. Open drawer and insert bins. Your waste/recycle drawer is now ready to use.



Centerline for 18" set

Centerline for 15" set

Centerline for 12" set

FOLD

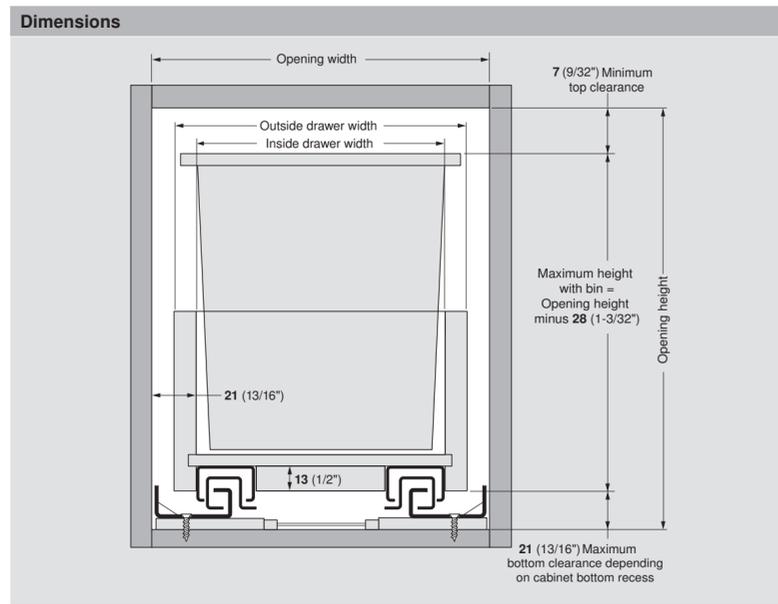
FOLD

FOLD

FOLD

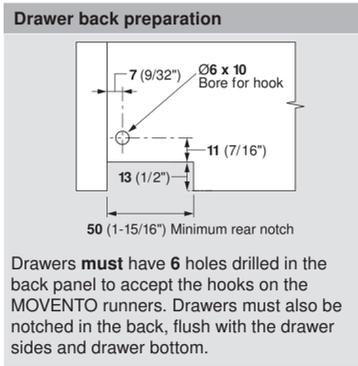
Drawer Preparation and Adjustment

Drawer Requirements



NOTE: Drawer side material thickness may vary. Accurate measurement of drawer side material thickness should be used when calculating outside drawer width using the table below. Inside drawer width **must** equal opening width minus 42 for MOVENTO to align and function optimally.

i	Important
	Bin width and height must be considered when designing your cabinet. (See the diagram on the left.)
Minimum inside cabinet depth	
With SERVO-DRIVE	577 (22-23/32")
Without SERVO-DRIVE	564 (22-7/32")



NOTE: Detailed drawings for recommended drawer construction are available at blum.com

Waste/recycle set	Minimum opening width	Inside drawer width	For drawer side thickness			
			16 (5/8")	15 (19/32")	13 (1/2")	12 (15/32")
769R5337SB	305 (12")	263 (10-11/32")	295 (11-5/8")	293 (11-17/32")	289 (11-3/8")	287 (11-5/16")
769R5337SD	381 (15")	339 (13-11/32")	371 (14-19/32")	369 (14-17/32")	365 (14-3/8")	363 (14-9/32")
769R5337SF	457 (18")	415 (16-11/32")	447 (17-19/32")	445 (17-17/32")	441 (17-3/8")	439 (17-9/32")

NOTE: Drawer length is 533 (21") for all sets.

Outside drawer width

Drawer preparation

Bore rear hole

6 mm bit with stop collar

Pre-bore for locking devices

2.5 mm bit with extension chuck

Attach locking devices

606N screws, 75°, spacer*, locking device

Mounting screws must go in at a precise angle and locking device must sit flat against the drawer bottom to ensure proper function of the drawer

Part no.

Concealed runner template	T65.1600.01
Tool set	T65.9000

NOTE: Use of the T65.1600.01 Concealed runner template is highly recommended

***NOTE:** T59.K010M spacers, available separately, required for 15/32" and 1/2" thick sub-fronts only.

Adjustment and Removal

Side-to-side adjustment

Rotate side-to-side adjustment left or right on both locking devices. Drawer front moves in the same direction as rotation.

Maximum 1.5 (1/16") to left or right (tool-free)

Height adjustment

Press up on adjustment tab and push toward back of drawer.

Maximum 3 (1/8") rise of drawer front (tool-free)

Tilt adjustment

Rotate the tilt adjustment lever on the rear of each runner to tilt the top of the drawer front forward.

Maximum 5 (3/16") rise of drawer back (tool-free)

Drawer removal

- Squeeze orange release levers on locking devices
- Pull drawer out and up

Insert drawer

Extend the runners fully. Place the drawer on the runners and close. The locking devices automatically engage with the runners. Make adjustments if necessary.